

REPEATING ARMS

# 1866

## YEARS

2016

## THE AMERICAN LEGEND







## CONTENTS

150<sup>TH</sup> PAGES 1-11 XPR<sup>TH</sup> PAGES 12-15 MODEL 70° PAGES 16-25 HISTORICAL PAGES 26-39 SUPER X° PUMP PAGES 40-57

SUPER X°3 PAGES 58-6

MODEL 101° PAGES 70-75 ACCESSORIES

PERSONALITIES

# **150 YEARS OF WINCHES**



# OLIVER F. WINCHESTER - A MAN OF VISION AND INFLUENCE

Oliver Fisher Winchester was an innovative and driven man who saw the future of firearms and built an industrial empire around the lever-action rifle.

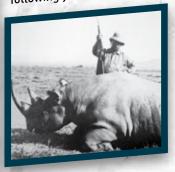
Born in Boston in 1810, Winchester's initial foray

into business was as a maker of men's shirts. Seeing the economic potential of the fast-growing firearms industry, Winchester began to assemble investors and secure venture capital, and in 1857 bought a controlling interest in the Volcanic Repeating Arms Company from two inventive gentlemen named Horace Smith

Winchester continued to refine firearm designs with inventors Benjamin Tyler Henry and Nelson King, and on May 22,1866 the Winchester Repeating Arms Company was born. For the next 14 years Winchester aggressively sought new markets, created new products and explored new opportunities for his lever-action rifles. With the opening of the American West to settlement and the ongoing military conflicts in Europe and the Near East, the demand for Winchester firearms and ammunition remained strong.

Active in the political life of his community, Oliver Winchester served as New Haven City Commissioner, as a Republican Presidential Elector in 1864 and as

the Lt. Governor of Connecticut from 1866 to 1867. In ill health for some time, Oliver F. Winchester died December 11, 1880 at age 70 in New Haven, Connecticut. He had groomed his son, William Wirt Winchester as his successor, but the younger Winchester died of tuberculosis in March of the following year before he could assume control of Winchester Repeating Arms.



## PRESIDENT ROOSEVELT'S WINCHESTERS

The Model 1876 Centennial Model became the favorite hunting rifle of Theodore Roosevelt when he was a young cattle rancher in the Dakota Territory. In 1885 Roosevelt wrote, "The Winchester...is by all odds the best weapon I ever had, and now I use it almost exclusively..."

In 1887 Roosevelt helped found the Boone and Crockett Club to encourage wildlife conservation and fair-chase hunting practices. Throughout his life Roosevelt worked tirelessly

to champion civilian and military marksmanship, wildlife preservation and natural

Roosevelt quickly rose to national prominence during the 1898 Spanish American War. He was elected Vice President in 1900, assumed the presidency upon the assassination of President William McKinley in 1901 and was re-elected in 1904. Roosevelt's first project upon leaving the White House in 1909 was to embark with his son Kermit on a year-long safari to Africa. Among their personal baggage were 15 crates of brand new Winchester rifles and Winchester ammunition. Sponsored by the Smithsonian Institution, the safari would collect more than 1,000 animals of all descriptions for later scientific study and public display.

In 2009 Winchester commemorated the 100th anniversary of Roosevelt's famous safari with a unique Model 1895 and specially packaged ammunition. Highly embellished with Roosevelt's signature and engravings of African game animals, the rifle was chambered in his favorite lion cartridge, the 405 Winchester.

## THE GUN THAT WON THE WESTERN



pictures came a uniquely American film genre, the Western action movie. Among the first Westerns was the famous 1903 film called "The Great Train Robbery," which was shot on location in, of all places, New Jersey.

As the American film industry migrated to Southern California to take advantage of the perpetually sunny weather, the Western action movie soon became its mainstay cowboys, Indians, outlaws, charging horses, runaway stagecoaches and plenty of exciting gunplay in smoky saloons and on dusty streets.

The Winchester Model 1892 lever-action quickly became the go-to long gun for movie prop houses because it "looked right" and used the readily available Winchester 5-in-1 blank cartridge that was interchangeable between rifles and revolvers chambered in 38-40 Win., 44-40 Win. and 45 Colt. Audiences of that era were not as demanding of historic accuracy as they are today, and thus in early movies many a Civil War battle was fought by soldiers in blue and gray using Model 1892 rifles that wouldn't have been invented for another three decades.



Another benchmark Western film was John Ford's 1939 epic "Stagecoach," filmed on location in Monument Valley. As the Ringo Kid, John Wayne carried a loop-lever Winchester Model 1892 carbine that became one of his lasting trademarks on the silver screen. Wayne would also win the Academy Award for Best Actor for his portrayal as one-eyed Marshal Ruben J. "Rooster" Cogburn in the 1969 film "True Grit," using the same Winchester Model 1892 carbine in the movie's climactic shootout from horseback with a gang of outlaws.

The 1950 Western "Winchester '73" starred Jimmy Stewart and was based on the actual life of Kansas lawman turned outlaw Henry N. Brown, who was lynched by a mob after a failed bank robbery in 1883. Winchester's exhibition shooting wizard Herb Parsons filled in for Stewart during the film's trick shot scenes.

As part of the movie's promotion a nationwide search was launched for any remaining One-of-One Thousand Model 1873 rifles. As a result more than two dozen previously unknown One-of-One Thousand guns were uncovered in America's dusty attics, barns and cellars.





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affpromendational from 1711 to 1911.	to find and have many of them are still in constraint.

During the 1950s and 1960s much of primetime television programming was centered around the American Western. Chuck Connors starred for six seasons as Lucas McCain in the hit TV series "The Rifleman." Connor's chosen firearm was the Winchester Model 1892 with a large D-shaped lever loop adapted to fire rapidly from the hip.

The King of Cool, Steve McQueen launched his acting career as bounty hunter Josh Randall in "Wanted —Dead or Alive." He carried a cut-down large loop Winchester Model 1892, nicknamed the "Mare's Leg" in a fast draw belt holster. While the gun used standard blanks, studio prop men would insert 45-70 Government cartridges in McQueen's gun belt because the hefty rounds "looked tougher" on the early low-resolution

By the mid-1960s foreign-made Western films, often called "Spaghetti Westerns" for their production locations in Spain and Italy had become popular with moviegoers around the world. The release of "A Fistful of Dollars," the first of director Sergio Leone's Dollars Trilogy, brought American TV actor Clint Eastwood to international stardom on the big screen. Naturally a number of Winchester rifles dutifully played their supporting roles in these movies.

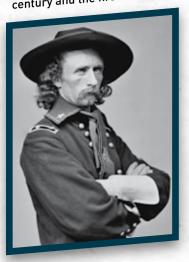
The Western action film has experienced a rebirth in recent decades. Original studio productions like "Silverado," "Unforgiven" and "Open Range," along with remakes of classics like "3:10 to Yuma" and "True Grit" still have the ability to entertain and entrance audiences. They transport us back to the Old West — when a Winchester rifle or carbine was your ticket to ride.





WINCHESTER GOES TO WAR The Winchester name has a rich military history, both in

America and around the globe. Building on the lessons Oliver Winchester learned during the American Civil War of 1861-1865, Winchester Repeating Arms offered numerous lever-actions, including the Models 1866, 1873, 1876, 1886, 1892, 1894 and 1895 for military sales. While response from the American military was generally cool, many foreign governments found the rapidfire capability of Winchester firearms very attractive. France, Imperial Russia, Great Britain and the Ottoman Empire all made official or unofficial purchases of many thousands of Winchester guns throughout the last quarter of the 19th century and the first two decades of the 20th century.



The American public was stunned in July of 1876 by the defeat of George Armstrong Custer at the Little Big Horn River in the Montana Territory. Almost 270 troops were lost in the battle, and many reports indicated that the firepower advantage provided by the Indians' Winchester repeaters over the soldier's antiquated single-shot rifles was a decisive factor in their defeat.

In 1895 the U.S. Navy contracted with Winchester Repeating Arms for the production of the Lee

Straight Pull Musket Rifle. It was one of the first U.S. bolt-action military rifles to use smokeless powder and its tiny 6mm bore size was a radical departure from traditional large-bore service rifle cartridges.

The Model 1895 was the first Winchester lever-action that used an internal box magazine. This allowed the use of modern sharp pointed ammo and was designed with military applications in mind. The U.S. Military ordered 10,000 Model 1895 muskets chambered in 30-40 Krag during the 1898 Spanish American War.



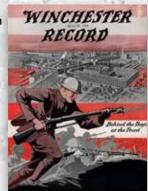
With the start of World War I in 1914, Winchester devoted much of its manufacturing capacity to producing military rifles, ammunition and war material. At the height of the war effort the Winchester Repeating Arms plant in New Haven encompassed 3 million square feet of factory floor space and employed more than 17,500 workers.

The following year the Enfield Pattern Number 14 bolt-action rifle in 303 British would constitute significant output, and nearly a quarter-million guns were soon to arm the British Army in the muddy trenches of France.

Winchester also built nearly 300,000 Model 1895 lever-actions for Czar Nicholas II of Russia. Chambered in 7.62x54R, they armed units throughout the Russian Empire. (In fact many of these same rifles were sold in 1936 by Marshal Joseph Stalin to arm factions in the Spanish Civil War.)

One unusual WWI order for Winchester was from Great Britain for a small quantity of Model 1886 lever-action rifles chambered in 45-90. They were to be used with incendiary ammunition by "aeroplane gunners" to ignite the flammable hydrogen gas filling the German zeppelins that were bombing London nightly.

When America was drawn into WWI, the need for rifles to arm millions of Doughboys headed for Europe was acute. Winchester



Repeating Arms quickly modified the Enfield Number 14 Pattern rifle to handle the U.S.-standard 30-06 Springfield cartridge and the U.S. Model 1917 Enfield was born. Some 545,000 of these rifles were produced by Winchester Repeating Arms, making it the most widely used rifle by American troops during the conflict.

Other Winchester Repeating Arms contributions during WWI were the production of 47,000 Model 1918 Browning Automatic Rifles (BARs), modifying the Model 1897 pump shotgun into the famous "Trench Broom" for close-quarters fighting, and collaborating on the development of the .50 caliber cartridge for the M2 Browning heavy machine gun. The M2 proved so adaptable and durable it's still in active

Winchester's ammunition contribution during WWI included producing almost 900 million rounds of small arms ammunition for the U.S. military.



As the clouds of war again gathered in 1939, Winchester Repeating Arms began to fill an initial order for 65,000 M1 Garand rifles for the U.S. Military. Two years later largescale production commenced and by the end of the conflict a half-million M1 Garands had rolled out of the New Haven facility. Winchester Repeating Arms was the only private firm entrusted with production of the M1 Garand during

The M1 Garand was the mainstay of the American infantry through WWII and the Korean War. General George S. Patton, Jr. emphatically declared the M1 Garand as "...the greatest battle implement ever devised." In 1944 Winchester Repeating Arms even built a special presentation grade M1 Garand for General Patton.



Winchester engineers, working in conjunction with designer David Marshall "Carbine" Williams, developed a light military carbine and cartridge. They delivered the working models to military evaluators in less than 2 weeks. Chambered for a reduced-power .30 caliber cartridge it was quickly adopted by the U.S. Military. With all production capacity

now dedicated to the Allied war effort, Winchester Repeating Arms built more than 800,000 M1 carbines during WWII. The trim gun, a favorite of U.S. officers, NCOs and paratroopers, became the most-produced American firearm of the conflict with more than six million made.

Winchester's contributions to the Allied war effort were not limited to making guns. Exhibition shooter Herb Parsons served as a gunnery instructor, and aircraft gunners were encouraged to hone their shooting skills on the skeet and trap fields. During the war Winchester's sister company U.S. Cartridge built and operated the St. Louis Ordinance Plant for the U.S. Government, the largest small arms ammo plant in

As WWII transitioned into the Cold War, Winchester Repeating Arms remained at the forefront of military arms and ammunition. A new sporting cartridge, called the 308 Winchester was introduced in 1952, and soon became the new standard infantry rifle cartridge for all nations in the North Atlantic Treaty Organization (NATO).

## COLLECTING THE LEGEND

As long as there have been beautiful Winchester guns there have been folks who want to add them to their collections.



In 1875 Winchester Repeating Arms began to offer premium quality Model 1873 guns specially marked as "One of One Hundred" and "One of One Thousand." The unique designation was dropped only three years later, making these guns among the most sought after by Winchester collectors.

Highly-decorated Winchester firearms have been popular with collectors since day one. Oliver Winchester personally presented many beautifully-engraved guns to influential persons, including President Abraham Lincoln and Secretary of War Edwin Stanton, along with numerous generals, kings, princes and potentates. These unique guns now command a king's ransom on the collector's market.

With the new NATO cartridge came a new U.S. infantry rifle, dubbed the M14. Adopted in 1957, the M14 drew its basic design from the M1 Garand but added a detachable box magazine and selective fire capability. Winchester was soon picked by the U.S. Military to produce more than 350,000 of these rifles. An accurate and robust weapon, the M14 would remain popular with service rifle shooters for decades to come. Many M14 rifles would be dusted off a half century later to equip a new generation of U.S. soldiers fighting the War on Terror in places like Iraq and Afghanistan.

No Winchester military history would be complete without recounting the heroic exploits of Sgt. Carlos N. Hathcock II, USMC. A former NRA Wimbledon Cup winner at Camp Perry, Hathcock was assigned in 1966 to sniper duty with the First Marine Division in South Vietnam. Because a purpose-built sniper rifle was still some years in the future, Marine snipers used the Corps' standard 30-06 Winchester Model 70 match rifle, and most of them were well-used guns drawn from stateside armories.

Known by the white feather he wore in his boonie hat, Hathcock's marksmanship skills produced 93 confirmed enemy kills and prompted the Viet Cong to place a bounty of \$30,000 on his head. After two tours of duty Hathcock became the most well-known sniper of the conflict, and went on to instruct at the USMC's Scout-Sniper School in

Quantico, Virginia. During the Gulf War more than 90% of the small arms ammunition used by U.S. forces was produced by Winchester. Today as the United States enters a second decade in the global war on terrorism, Winchester has delivered more than two billion rounds of ammunition for America's troops.

A devoted Winchester collector was industrialist and former president of Olin Corporation John Olin. In 1975 Olin began the transfer of thousands of firearms and millions of historic documents from the Winchester corporate archives to the Buffalo Bill Historic Center in Cody, Wyoming. Later, part of Mr. Olin's personal gun collection was auctioned to provide funds to create the Winchester Museum Complex in Cody. The Cody Firearms Museum now houses one of the largest collections of firearms in the world and is open to the public year-round. You can learn more at www.centerofthewest.org.

Some collectors choose to specialize in specific models or types of Winchester guns, or love the factory commemoratives or firearms with a unique story behind them. Still others collect rare Winchester-branded items like

hand tools, knives, toys, rollerskates, sporting goods, flashlights and home appliances or Winchester promotional items like calendars, ads, posters and the like. If you enjoy collecting, there's something in the Wonderful World of Winchester that's just



The Winchester Arms Collectors Association is made up of thousands of members who are devoted to the preservation, understanding and collecting of Winchester firearms and related products as well as the role these products had in forging America's heritage. Visit www.winchestercollector.org to learn more.



## THERE'S NO **BUSINESS LIKE** SHOW BUSINESS

The element of showmanship has a long history in shooting. County fairs, circuses and traveling carnivals all provided a rapt audience — the critical element of exhibition shooting.

One early showman and avid Winchester booster was William F. "Buffalo Bill" Cody,

who offered his personal testimonial in the 1875 Winchester catalog, stating, "...for hunting...l pronounce your improved Winchester the boss."

In 1883 Cody began his traveling "Wild West Show." The show would run for the next quarter century and introduce millions around the world to the romantic icons of the quickly vanishing American West. As an action-packed spectacular, each show included cowboys, Indian attacks, stampeding buffalo, racing mustang horses and, of course, spectacular trick shooting. Thus the art of exhibition shooting was born.

Cody himself would appear in the Wild West Show's arena, shooting glass balls with a smooth barrel Winchester Model 1873 lever-action fitted with what we would now call express sights. For theatric (and safety) reasons, Cody would use a standard rifle cartridge from which the bullet had been removed and replaced with birdshot.



MISS ANNIE OAKLEY.

Wild West Show. She continued to set shooting records and performed in shooting exhibitions until 1924. Oakley even posted a score of 97 of 100 targets at the 1925 Grand American. She died in 1926 at the age of 66 and is now widely regarded as the first female superstar in popular American culture. The rousing musical "Annie Get Your Gun" is based

on Oakley's life story.

In 1885 an attractive young markswoman from Ohio named Phoebe Ann Mosey joined Buffalo Bill's Wild West Show. She appeared under the stage name Annie Oakley in an act with her husband and fellow trick-shot artist, Frank Butler. Numerous Winchester rifles and shotguns were among Oakley's favorites, both on and off the stage. She was honored by her fellow Wild West showman, the Lakota Chief Sitting Bull with the nickname of "Little Sure Shot."

After nearly two decades on the road Annie Oakley opted for a quieter life and left the Recognizing the marketplace value of publicity, in 1903 Winchester Repeating Arms began to employ several outstanding marksmen as "missionaries" to attend major competitions and put on shooting exhibitions using Winchester firearms, HONDERFUL TOPS

ammunition and targets.

Among the early Winchester brand exhibition shooters were the husband and wife team of Adolph "Ad" and Elizabeth "Plinky" Topperwein. While learning to shoot, Elizabeth would call for a target by saying, "Throw up another one, Ad, and I'll plink it!" Hence her stage nickname — and one possible

origin of the popular shooting term "plinking." Ad and Plinky dazzled the crowds with their feats of marksmanship at the 1904 Worlds Fair in Saint Louis, Missouri. The Fair's organizers also included a sports festival as a minor sideshow that people were soon calling



GUNS AND

THE

Winchester originally hired Herb Parsons in 1929 as a salesman in Mississippi. With his exceptional marksmanship skills and smooth, outgoing personality, Winchester Repeating Arms soon had Herb shadowing Ad and Plinky to learn the finer points of exhibition shooting.

Ad Topperwein retired in 1951 and his duties fell to Parsons, who was now nicknamed "The Wizard of Winchester." Booked solid for three years in advance, Parsons'

marksmanship was legendary among all those who saw his act, and his exploits were immortalized in a short motion picture entitled "Showman Shooter" in 1954.

Parsons was well remembered for his parenting advice. "Hunt with your boy," he said, "and you'll never have to hunt for him." Parsons' career would tragically be cut short in 1959 at age 51, but in the hearts of the millions whom he entertained, Herb is still the Wizard of Winchester.

More recently several exhibition shooters have used Winchester shotguns with great success. One shooter set several world records with the Super X2 autoloading shotgun, including breaking 11 hand-thrown clay targets while firing from the shoulder, breaking nine hand-thrown clay targets while firing from the hip, and a speed record by firing 12 shells in only 1.442 seconds

Today the Gould Brothers, Aaron and Steve, are the latest exhibition shooting ambassadors for the Winchester brand. Their exciting and humorous routine entertains crowds around the country, and is a must see for every avid shooter.



## WINCHESTER RULES THE RANGE

Organized competitive shooting has a long and distinguished history in the United States. Among the first groups to be formed was the National Rifle Association in 1871, created by several former Union Army generals to improve the marksmanship of citizen soldiers.

Two years later the NRA opened a new rifle range on Creed's Farm on Long Island. Called Creedmoor, it became the site of the organization's annual long-range rifle matches, and the venue for many international challenge matches. Winchester rifles like the Model 1885 Single Shot proved to be regular winners in the long-range matches of that era.



President Theodore Roosevelt was instrumental in the creation of the National Board for the Promotion of Rifle Practice in 1903. This act chartered the annual National Matches, and since 1907 they have been held at Camp Perry, Ohio. Today they attract many thousands of civilian

and military shooters every summer.

As millions of American servicemen returned from Europe after WWI, the interest in recreational and competitive rifle shooting boomed. The Winchester Model 52 bolt-action was designed as a top-quality smallbore target rifle and it soon became the benchmark against which all other rifles were measured. Constantly refined and improved, the Model 52 was produced under the Winchester until 1980.



In 1923 a handsome bronze statuette of "The Plainsman" was donated by Winchester Repeating Arms to the NRA. A list of past winners of this award reads like a who's who of world-class marksmen and includes numerous U.S. Olympians including Walter Walsh, Art Jackson, Tommy Pool, Gary Anderson, Lones Wigger, Jack Writer, Lanny Bassham, Edward Etzel, Bob Foth, Jean Foster and Jamie Beyerle Gray.



A milestone for highpower riflemen came in 1935 when Ben Comfort of Saint Louis, Missouri, won the 1000 yard Wimbledon Cup at Camp Perry, Ohio. Comfort used a custom rifle fitted with a Winchester barrel, a Winchester 5-power scope and off-the-shelf Winchester-Western 300 H&H Magnum ammunition; a combo that netted him a clean score of 100-14V. The following year the winner, and 9 of the top 10 long-range shooters were using the 300 H&H, and the "magnum rifle



cartridge" craze began to sweep into the American shooting culture.

Competitive shotgun shooting also evolved over time, moving away from live birds released from wire or wood traps upon the shooter's command (hence the term trapshooting) to shooting at inanimate objects like glass balls or dished clay targets. In turn, various groups have served as the official sanctioning bodies for trap, skeet and sporting clays.

By the mid-1920s the Grand American trapshoot had moved to its home grounds in Vandalia, Ohio, where it remained until 2005. Now located in Sparta, Illinois, the Grand attracts thousands of trapshooters each year.

Winchester shotguns and ammunition have always been popular with the clay target crowd. The Model 1897 and the Model 12 both proved enduringly popular in the pump firearm category. The Model 37 and Model 20 single shots introduced hundreds of thousands of new shooters to the

clay target games. Winchester's premium side-by-side was the Model 21, introduced in 1931 and considered by many to be America's premier side-by-side. The Model 101 over and under was first introduced in the early 1960s. Autoloading fans fondly recall the smooth swing, fast cycling and utter reliability of the Super X1, qualities that were passed on to the Super X2 and live on in today's Super X3.

No history of American shotgunning would be complete without mentioning both Winchester's AA shotshells and Olympian Kim Rhode. At age 17 Rhode won her first gold medal in women's double trap at the 1996 Olympics in Atlanta, Georgia, making her the youngest women's champion in Olympic shooting history. Rhode went on to win individual shooting medals in each of the next four Olympic Games, the only American athlete in Olympic history to do so.

Rhode currently has her sights set on winning an unprecedented sixth individual medal at the 2016 Olympics in Rio de Janeiro, Brazil. And fittingly Winchester has been the exclusive shotshell sponsor and supplier to the USA Shooting Shotgun Team since 1999.

#### **150TH ANNIVERSARY AMMO.**

To help celebrate this important milestone, Winchester is offering rifle, pistol and shotgun ammunition in 150th Anniversary commemorative packaging. Make sure you add several of these beautiful boxes to your collection. For more information visit winchester.com

# Image: With Some of the Most Authentic Ulrich-Style Engravious Image: With Some of the Most Authentic Ulrich-Style Engravious Image: With Some of the Most Authentic Ulrich-Style Engravious Image: With Some of the Most Authentic Ulrich-Style Engravious Image: With Some of the Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With Some of The Most Authentic Ulrich-Style Engravious Image: With

 
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 MODEL 1866 150<sup>TH</sup>
 COMMEMORATIVE CUSTOM GRADE
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- CUSTOM GRADE V/VI WALNUT STRAIGHT GRIP STOCK with a satin oil finish that's velvet smooth to the touch
- CLASSIC RIFLE-STYLE FOREARM with engraved forearm cap for the legendary look and feel of the original Model 1866
- CUSTOM 150TH ANNIVERSARY ENGRAVING on the polished brass receiver, lifter, lever, buttplate and forearm cap in the classic Ulrich style, including the Winchester Horse and Rider and the WRA scroll trademark
- BRASS CRESCENT BUTTPLATE slips right into your shoulder for a more solid hold from any shooting position

## **NEW** 150<sup>TH</sup> COMMEMORATIVE CUSTOM GRADE

- **DEEPLY POLISHED, FULL OCTAGON 24" BARREL** with a gold barrel band, plus special Winchester 150th Anniversary script and scroll engraving on the top of the barrel
- LADDER-STYLE CARBINE REAR SIGHT WITH BLADE FRONT SIGHT emulates the original and get you on target quickly
- POLISHED BLUED STEEL LOADING GATE for smoother loading
- **RECEIVER TOP TANG** is drilled and tapped for an optional tang-mounted rear sight for a more precise sight picture



#### BEG 2016 2016 2016 2016 COMMEMORATIVE 2016 CO

THE LEVER-ACTION DESIGN HAS BEEN THE HALLMARK OF WINCHESTER REPEATING ARMS SINCE THE VERY BEGINNING. THIS YEAR'S MAGNIFICENT 150<sup>TH</sup> ANNIVERSARY MODEL 1873 AND MODEL 1894 GIVE YOU A CHANCE TO OWN A PIECE OF AUTHENTIC WESTERN HISTORY.

> MAGAZINE BARREL OVERALL LENGTH DROP AT DROP AT NOMINAL RATE OF SUGGESTED CAPACITY LENGTH LENGTH OF PULL COMB HEEL WT. (LBS) TWIST RETAIL ITEM NUMBER CALIBER MODEL 1873 150TH COMMEMORATIVE **NEW** 534233140 44-40 Win 13" 1 3/4" 3" 7 1/2 26" \$3,329.99 13 24" 43" MODEL 94 150TH COMMEMORATIVE 30-30 Win 8 **NEW** 534234114 24" · 42 1/2" · 13 1/2" · 1 1/4" · 1 3/4" · 7 1/2 · 12" \$2,669.99



THEFT

- FANCY GRADE V/VI WALNUT STRAIGHT GRIP STOCK with classic cut checkering and a high grade oil finish that's velvet smooth to the touch
- **RIFLE-STYLE FOREARM** with classic cut checkering and a silver nitride finished forearm cap gives this Model 1873 a classic look and feel
- **DEEP RELIEF SCROLL ENGRAVING WITH GOLD EMBELLISHMENTS** on the silver nitride finished receiver sideplates, lifter, dust cover, crescent buttplate and forearm cap in the classic Ulrich style, including the Winchester 150th Anniversary logo and the WRA scroll trademark
- MODEL 1873 150<sup>TH</sup> COMMEMORATIVE
- DEEPLY POLISHED, FULL OCTAGON 24" BARREL with gold band and special Winchester 150th Anniversary gold script engraving
- TANG-MOUNTED MARBLE ARMS® REAR PEEP SIGHT AND ADJUSTABLE REAR SEMI-BUCKHORN SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT get you on target guickly

- FANCY GRADE V/VI WALNUT STRAIGHT GRIP STOCK with classic cut spade-style checkering and a high polish oil finish
- **CLASSIC RIFLE-STYLE FOREARM** with classic cut spade-style checkering and a silver nitride finished forearm cap gives this Model 1894 a classic look and feel
- **DEEP RELIEF SCROLL ENGRAVING WITH GOLD EMBELLISHMENTS** on the silver nitride finished receiver sideplates, crescent buttplate and forearm cap in the classic Ulrich style, including the Winchester 150th Anniversary logo and the WRA scroll trademark
- DEEPLY POLISHED, FULL OCTAGON 24" BARREL with gold band and special Winchester 150th Anniversary gold script engraving

150TH COMMEMORA

MODEL 94

 ADJUSTABLE REAR SEMI-BUCKHORN SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT get you on target quickly



NEW

# THE POLY ACTION RIFLE CAN CLAIM THE TITLE OF WITH EVERY FEATURE A SERIOUS SHOOTED

CLASS CONCINENT AND LASTING ELEGANCE.

 
 ITEM NUMBER
 CALIBER
 MAGAZINE CAPACITY
 BARREL LENGTH
 OVERALL OF PULL
 LENGTH
 DROP AT COMB
 NOMINAL HEEL
 RATE OF TWIST
 SUGGESTED RETAIL

 MODEL 70 150<sup>TH</sup>
 COMMEMORATIVE
 535221226
 270 Win
 5
 24"
 44 3/4"
 13 3/4"
 1/2"
 1/2"
 8 1/4
 10"
 \$2,069.99

66-2016



- HIGH GRADE V/VI AMERICAN BLACK WALNUT STOCK WITH CUT CHECKERING AND DELUXE SHADOWLINE CHEEKPIECE place your eye in perfect alignment with the scope
- BLACK FORE-END TIP AND RECESSED STEEL SLING SWIVEL STUDS are classic Super Grade accents
- **DEEP RELIEF SCROLL ENGRAVING WITH GOLD EMBELLISHMENTS** on the highly polished blued receiver, barrel, trigger guard, floorplate and grip cap including the Winchester 150th Anniversary logo and the WRA scroll trademark
- JEWELED BOLT BODY AND EXTRACTOR add richness and impart a sense of traditional elegance
- STEEL TRIGGER GUARD AND ONE-PIECE BOTTOM METAL add rigidity for better accuracy

 GLOSS FINISH HIGH GRADE IV/V WALNUT STOCK WITH FINE 24 LINES-PER-INCH CUT CHECKERING looks elegant and improves grip

forearm bracket, latch lever and safety/barrel selector

scroll trademark

dense and even

• DEEP RELIEF SCROLL ENGRAVING WITH GOLD EMBELLISHMENTS on the silver nitride finished receiver, trigger guard, top lever,

including the Winchester 150th Anniversary logo and the WRA

• HIGH GLOSS BLUED BARRELS are engraved in the classic Ulrich

• BACK-BORED BARRELS provide optimum shot patterns that are

• HARD CHROME-PLATED CHAMBERS AND BORES for superior

protection against wear and corrosion

style and have a lightweight profile to create smooth, easy swing

• PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection

- THREE-POSITION SAFETY allows you to unload the chamber while on safe and shows safety status at a glance
- COLD HAMMER-FORGED FREE-FLOATED BARREL for years of pinpoint accuracy
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil

NEW

## MODEL 101 150<sup>TH</sup> COMMEMORATIVE

- **INVECTOR-PLUS CHOKE TUBES** in the classic flush-fit style offer predictable patterns to match your situation
- WHITE FRONT SIGHT BEAD gives you that classic sight picture in the field or on the range.
- 49% MORE HINGE SURFACE AREA AND 30% MORE LOCKING LUG CONTACT ARE than our competitors for greater strength and long-term durability
- WHITE LINE SPACER PACHMAYR® DECELERATOR® RECOIL PAD provides optimal protection against felt recoil

ITEM NUMBER GAUG	GE BARREL CHAMBER CHOKE TUBES	OVERALL LENGTH DROP LENGTH OF PULL AT COMB	DROP AT NOMINAL SUGGESTED HEEL WT. (LBS.) RETAIL
MODEL 101 150TH CO	MMEMORATIVE		a second and a second as
<b>NEW</b> 513075392 12	2 28" 3" F, M, IC	45 1/4" 14 1/4" 1 3/8"	2 3/8" 7 \$3,069.99

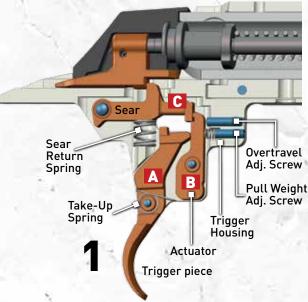
## PRIENCE PERFORMANCE. URE PACKED XPR" CONTINUES THE DESIGN LEADERSHIP OF WINCHESTER

REPEATING ARMS. USING ADVANCED MATERIALS AND THE LATEST TECHNOLOGY RESULTS IN AN ACCURATE AND RUGGED HUNTING RIFLE THAT WILL GET THE JOB DONE EVERY TIME. BEST OF ALL, THE XPR IS PRICED JUST RIGHT FOR TODAY'S HUNTER. TAKE YOUR PICK OF BLACK COMPOSITE OR MOSSY OAK® BREAK-UP COUNTRY® CAMO.



## HARDENED STEEL COMPONENTS

The trigger housing and all internal components in the XPR<sup>™</sup> rifle's M.O.A trigger are constructed of polished and hardened carbon steel, with a blued finish for added durability and corrosion resistance.



## **ZERO TAKE-UP**

Take-up is the distance the trigger piece travels prior to the sear moving toward release and the shooter feeling resistance. The XPR™ M.O.A. Trigger System uses a spring to eliminate take-up by keeping the trigger piece in constant contact with the actuator. Unlike many competitors' designs, the unique geometry of the M.O.A. pre-loads the entire trigger system to bias out normal manufacturing tolerances.

## ZERO CREEP

Creep is the perceptible movement of the trigger prior to the release of the firing pin and has a negative influence on accuracy, causing inconsistency and uncertainty during the pull of the trigger. Creep contributes to jerking the trigger, thus adding to movement of the gun during firing. The 2:1 mechanical advantage created by this unique design geometry has virtually eliminated creep in the XPR<sup>™</sup> rifle's M.O.A. Trigger.

## **ZERO OVERTRAVEL**

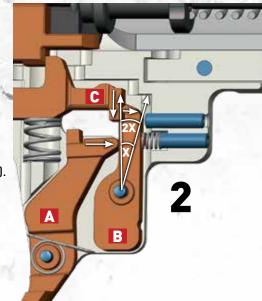
Overtravel is the rearward movement of the trigger after the firing pin has been released. It can actually jar the gun away from its intended point of aim and is very distracting to the shooter. The XPR<sup>™</sup> adjustable M.O.A. Trigger System is set at the factory to break at a crisp 3 1/2 pounds with no perceptible overtravel. When the sear drops, the trigger stops. Where you aim is where you shoot.

## (1) M.O.A. TRIGGER SYSTEM

The XPR<sup>™</sup> rifle's M.O.A. Trigger System works on the simple principle of the pivoting lever. Pictured above are the trigger piece (A), actuator (B), and sear (C).

## (2) 2:1 MECHANICAL ADVANTAGE

The M.O.A.'s trigger piece offers a wide, smooth face to better distribute finger pressure for a lighter, more sensitive feel. Because of its geometry and 2:1 mechanical advantage, the trigger piece travels only half the distance of the actuator (2X). Since this distance is cut in half, the perception of creep and overtravel are virtually eliminated. This means that your "feel" for the trigger is greatly enhanced, and thus your effective accuracy, both in the field and off the bench are improved.



We hope that you'll take this opportunity to explore the rich history of Winchester Repeating Arms as recounted along this 150 year timeline. You'll learn more about important milestones in the development of firearms and ammunition, learn about world events and meet important characters in American history. Discover how Winchester Repeating Arms has evolved over 150 years.



Every XPR<sup>™</sup> rifle has a **TWO-POSITION** SAFETY that's convenient to operate with the thumb of your firing hand. The safety's design fully retracts the trigger away from the actuator. Located just in front of the safety button, the **BOLT RELEASE BUTTON** allows the action to cycle unfired cartridges while the safety is on. The **COCKING INDICATOR** on the bolt shroud gives you both a tactile and visual reference of the rifle's cocked/ uncocked condition.



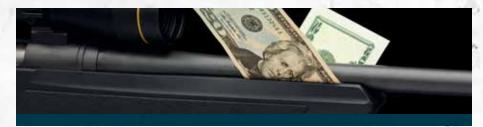
The robust XPR<sup>™</sup> BOLT is crafted from chromoly steel barstock and is through-hardened during heat-treatment. The bolt design offers three front locking lugs and a short 60-degree lift for improved scope clearance when cycling. The full-diameter bolt body creates a more rigid component. It is then coated with NICKEL TEFLON® for smoother operation and added corrosion resistance. The one-piece bolt handle is sculpted to give a more positive grip. The bolt can be fieldstripped in just seconds without special tools for cleaning and lubrication.



The one-piece **TRIGGER GUARD** and **MAGAZINE FRAME** design offers a generous guard opening for use with gloves. The **DETACHABLE BOX MAGAZINE** is constructed of a light yet rugged polymer and securely latches at both the front and rear. A single stack design that feeds cartridges in a straight line to the chamber; the magazine's capacity is three rounds in both magnum and standard calibers. Additional magazines can be easily carried in a pocket or pack.

**1866 -** On May 22, 1866, Oliver Winchester establishes the Winchester Repeating Arms Company to build the finest guns and ammunition possible.

With its polished brass receiver the Model 1866 "Yellow Boy" lever-action rifle is the first gun to bear the Winchester name.



The **CHROMOLY STEEL BARREL** on the XPR<sup>™</sup> rifle is precisely button-rifled to create outstanding accuracy with a wide variety of bullet weights and types. Every barrel is thermally stress relieved to ensure straight and true accuracy, even during long strings of fire. The **BARREL NUT** keeps the entire barrel/receiver assembly precisely aligned and allows for more accurate headspace control during manufacture. This means there is nothing to shift out of position and degrade accuracy. The entire barrel is **FREE-FLOATING** to eliminate any accuracy robbing pressure points.



The **XPR**<sup>™</sup> **RECEIVER** is chromoly steel barstock that's precision machined and through-hardened during heat-treating to create a strong, stiff and solid receiver capable of delivering pinpoint accuracy. The ejection port is generously sized for more reliable ejection and easier access when loading single cartridges by hand. Two socket head action screws allow the receiver to be precisely torqued in the stock for maximum accuracy. The receiver is drilled and tapped for robust 8-40 screws, creating a more secure mounting for today's larger, high-magnification scopes.



The XPR<sup>™</sup> rifle's **ADVANCED POLYMER STOCK** comes in a choice of subdued finishes with textured panels on the fore-end and pistol grip to improve grip in cold, wet weather. The fore-end has rounded edges plus a slightly flattened bottom profile for comfortable shooting from any position. This flattened profile also optimizes stability when firing off sandbags or a rest.

A critical feature of any high-powered rifle is how the action and barrel are set in the stock. The XPR rifle's receiver nestles onto **FLAT PROFILE INTERFACE PADS** and into a cross-mounted recoil lug to resist flex and twist when firing. The XPR will hold its zero under the most adverse conditions.



Every XPR<sup>™</sup> rifle features a **RECESSED TARGET-STYLE CROWN** at the muzzle to protect the rifling from nicks and dings. Each bullet exits the barrel uniformly for the ultimate in downrange accuracy.

> **1868 -** Engraving by L.D. Nimschke and the Ulrich Brothers elevates a utilitarian Winchester firearm into a work of art.

1869 - The transcontinental railroad is completed, opening the American West to settlement. This westward expansion will fuel decades of demand for Winchester firearms.

### The INFLEX TECHNOLOGY

RECOIL PAD has speciallyshaped internal rib structures that redirect the recoil impulse, moving the comb down and away from your face. The ideally contoured contact area on the XPR™ rifle offers optimal protection against felt recoil, even when shooting today's magnum loads.

13

## THE XPR CONTINUING THE CONTINUING THE WINCHESTER LEGACY.



#### WINCHESTER® DEER SEASON™ XP™. SHOOT THE BIGGER TIP FOR BIGGER IMPACT ON THE BIGGEST BUCKS.

Deer Season<sup>™</sup> XP<sup>™</sup> is the first ammunition ever designed specifically by Winchester for hunting deer. The Extreme Point (XP) bullets feature a radically new, large-tip-diameter technology to deliver massive energy immediately on impact to put deer down quickly.

	_	ITEM NUMBER	CALIBER	MAGAZINE	BARREL	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED
	XPR											
	NEW	535700212	243 Win	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	10"	\$549.99
-	NEW	535700218	7mm-08 Rem	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	9 1/2"	549.99
	NEW	535700220	308 Win	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	12"	549.99
	NEW	535700264	270 WSM	3	24"	44"	13 3/4"	1/2"	3/4"	7	10"	549.99
2	NEW	535700255	300 WSM	3	24"	44"	13 3/4"	1/2"	3/4"	7	10"	549.99
SE .	NEW	535700277	325 WSM	3	24"	44"	13 3/4"	1/2"	3/4"	7	10"	549.99
MOUNTS INCLUDED.)		535700226	270 Win	3	24"	44 1/2"	13 3/4"	1/2"	3/4"	7	10"	549.99
ΣΞ. ⊐⊢		535700228	30-06 Sprg	3	24"	44 1/2"	13 3/4"	1/2"	3/4"	7	10"	549.99
AND NOT	NEW	535700230	7mm Rem Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	9 1/2"	549.99
(SCOPE SHOWN		535700233	300 Win Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	10"	549.99
SHC SHC		535700236	338 Win Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	10"	549.99

1871 - The National Rifle Association is founded in New York with U.S. Army General Ambrose Burnside as the organization's first president.

**1873 -** The Model 1873 lever-action rifle is introduced in 44-40 WCF. Known as the "Gun That Won the West," more than 700,000 are produced.

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M.O.A

- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- **BOLT UNLOCK BUTTON** allows the chamber to be unloaded with the thumb safety in the on-safe position
- NICKEL TEFLON® on the bolt body offers smoother operation and added corrosion resistance
- **DETACHABLE BOX MAGAZINE** is a single stack design constructed from a rugged polymer for greater reliability
- ADVANCED POLYMER STOCK with textured panels help improve wet weather grip, while the flattened fore-end profile improves stability from sandbags or a benchrest
- MATTE BLUED METAL SURFACES minimize glare to help prevent game-spooking reflections and protect from corrosion
- INFLEX TECHNOLOGY RECOIL PAD directs energy down and away from your cheek to reduce felt recoil

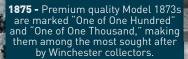
- STEEL RECOIL LUG is inletted into the stock to prevent the receiver from twisting under recoil for more reliable and predictable long-range accuracy
- **RECEIVER IS MACHINED FROM SOLID STEEL BAR STOCK** and through-hardened during heat treating for longer life and enhanced accuracy
- **TWO-POSITION THUMB SAFETY** and a cocking indicator show the XPR<sup>™</sup> rifle's safety status at a glance or by feel
- **BUTTON-RIFLED, FREE-FLOATED STEEL BARREL** is thermally stress-relieved then precisely aligned and headspaced during assembly via the barrel nut
- **RECESSED TARGET CROWN** protects the muzzle rifling from wear and impact damage to help maintain greater accuracy



- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BOLT UNLOCK BUTTON allows the chamber to be unloaded with the thumb safety in the on-safe position
- NICKEL TEFLON® on the bolt body offers smoother operation and added corrosion resistance
- **DETACHABLE BOX MAGAZINE** is a single stack design constructed from a rugged polymer for greater reliability
- ADVANCED POLYMER STOCK IN MOSSY OAK® BREAK-UP COUNTRY® CAMO with textured panels help improve wet weather grip, while the flattened fore-end profile improves stability from sandbags or a benchrest
- MATTE BLUED METAL SURFACES minimize glare to help prevent game-spooking reflections and protect from corrosion

- **INFLEX TECHNOLOGY RECOIL PAD** directs energy down and away from your cheek to reduce felt recoil
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	ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB		NOMINAL WT. (LBS)		
XPR I	IUNTER										and the first
NEW	535704212	243 Win	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	10"	\$599.99
NEW	535704218	7mm-08 Rem	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	9 1/2"	599.99
NEW	535704220	308 Win	3	22"	42"	13 3/4"	1/2"	3/4"	6 3/4	12"	599.99
NEW	535704264	270 WSM	3 -	24"	44"	13 3/4"	1/2"	3/4"	7	10"	599.99
NEW	535704255	300 WSM	3	24"	44"	13 3/4"	1/2"	3/4"	7	10"	599.99
NEW	535704277	325 WSM	3	24"	44"	13 3/4"	1/2"	3/4"	7	10"	599.99
NEW	535704226	270 Win	3	24"	44 1/2"	13 3/4"	1/2"	3/4"	7	10"	599.99
NEW	535704228	30-06 Sprg	3	24"	44 1/2"	13 3/4"	1/2"	3/4"	7	10"	599.99
NEW	535704230	7mm Rem Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	9 1/2"	599.99
NEW	535704233	300 Win Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	10"	599.99
NEW	535704236	338 Win Mag	3	26"	46 1/2"	13 3/4"	1/2"	3/4"	7 1/4	10"	599.99



In the 1875 Winchester catalog William F. "Buffalo Bill" Cody offers a personal testimonial, "...for hunting, ... I pronounce your improved Winchester the boss."



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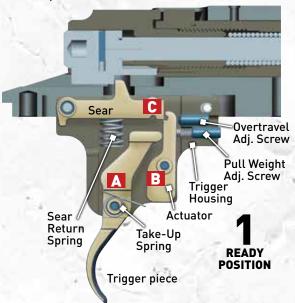
## MODEL 70 T'S STILL THE RIFLEMAN'S RIFLE. T'S STILL THE RIFLEMAN'S RIFLE. TO NIN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOYALTY OR CREATE TO NIN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOYALTY OR CREATE TO NIN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOYALTY OR CREATE TO NIN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOYALTY OR CREATE TO NIN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOYALTY OR CREATE

NO OTHER BOLT-ACTION IN HISTORY CAN INSPIRE THE PASSION, COMMAND THE LOTAL FOR UNAL A SENSE OF EXCITEMENT AMONG DEDICATED MARKSMEN LIKE THE MODEL 70: SINCE 1936 IT'S BEEN THE BENCHMARK AGAINST WHICH EVERY OTHER BOLT-ACTION RIFLE IS MEASURED. VISIT YOUR WINCHESTER REPEATING ARMS DEALER AND DISCOVER THE RIFLEMAN'S RIFLE FOR YOURSELF.



## **STAINLESS STEEL COMPONENTS**

The trigger housing and all internal components of the M.O.A. Trigger System are constructed of durable, corrosion-resistant stainless steel.



### **ZERO TAKE-UP**

Take-up is the distance the trigger piece travels prior to the sear moving toward release and the shooter feeling resistance. The M.O.A. Trigger System uses a spring to eliminate take-up by keeping the trigger piece in constant contact with the actuator. Unlike competitors' designs, the unique geometry of the M.O.A. pre-loads the entire trigger system to bias out normal manufacturing tolerances.

#### **ZERO CREEP**

Creep is the perceptible movement of the trigger prior to the release of the firing pin and has a negative influence on accuracy causing inconsistency and uncertainty during the pull of the trigger. Creep contributes to jerking the trigger, thus adding to movement of the gun during firing. The 2:1 mechanical advantage created by the M.O.A. Trigger's unique design geometry has virtually eliminated creep in the Model 70<sup>®</sup> M.O.A. Trigger.

#### ZERO OVERTRAVEL

Overtravel is the rearward movement of the trigger after the firing pin has been released. It can actually jar the gun away from its intended point of aim and is very distracting to the shooter. The Model  $70^{\circ}$  M.O.A. Trigger System is set at the factory to have no perceptible overtravel. When the sear drops, the trigger stops. Where you aim is where you shoot.

A

## (1) M.O.A. TRIGGER SYSTEM

The Model 70° rifle's M.O.A. Trigger System works on the simple principle of the pivoting lever. Pictured above are the trigger piece (A), actuator (B), and sear (C). The housing and all internal parts, pins and springs are precision crafted from stainless steel. In addition, the sear and actuator are Slick Shot® electroless nickel Teflon® coated for corrosion resistance and smoother operation.

#### (2) 2:1 MECHANICAL ADVANTAGE

The M.O.A.'s trigger piece offers a wide, smooth face to better distribute finger pressure for a lighter, more sensitive feel. Because of its geometry and 2:1 mechanical advantage, the trigger piece travels only half the distance of the actuator (2X). Since this distance is cut in half, the perception of creep and overtravel are virtually eliminated.

1876 - The Centennial Model 1876 lever-action rifle is introduced. It becomes a favorite of Dakota rancher Theodore Roosevelt who writes, "The Winchester...is by all odds the best weapon I ever had, and now I use it almost exclusively..." Lt. Col. George Armstrong Custer, along with 267 soldiers and scouts under his command are killed near the Little Bighorn River. The troopers are mostly armed with single-shot carbines, while many of the Indians are armed with Winchester repeating rifles.

С

B



RELEASED

POSITION



Every Model 70<sup>®</sup> has a **THREE-POSITION SAFETY** that is convenient to operate with the thumb of your firing hand. The design retracts the firing pin away from the sear. When the safety selector is in the middle position, the action can still be operated, allowing unfired cartridges to be cycled with the safety on. It's smooth to engage and easily identifies, by sight and feel, the safety status of the rifle.



A BLADE-TYPE EJECTOR gives you full control when ejecting a fired case. Pull the bolt back slowly and the empty case pops out gently — perfect for target shooters and varminters. Pull the bolt back smartly and the empty case clears the port with greater force.



If there were a single feature responsible for the Model 70° rifle being labeled the "Bolt-Action Rifle of the Century," it would be the classic Pre-'64 style **CONTROLLED ROUND FEED AND CLAW EXTRACTOR (CRF)** bolt design. The massive claw extractor secures the cartridge's base, exerting full control from the very moment it leaves the magazine and enters the chamber, gripping it tightly until it's fully ejected. This time-proven design allows an unfired cartridge to be extracted even if it is not yet fully chambered. **THE STEEL RECEIVER IS FORGED** for superior material properties. Each forging is precision machined to create a strong, stiff and solid receiver that resists flexing and delivers top accuracy over a lifetime of shooting. The bottom profile of the Model 70<sup>®</sup> rifle receiver is flat to offer more surface area for bedding. It's then bedded at the front and rear to eliminate shifts in zero and preserve pinpoint accuracy. The flat bottom contour also resists twisting inside the stock during firing, making it superior to the competitions' round bottom receivers.



**THE INTEGRAL RECOIL LUG** on the Model 70<sup>®</sup> is actually forged and machined as part of the receiver. It's a hefty block of solid steel, not a mere washer or tab that's just sandwiched between the barrel and the action during assembly. This allows the barrel to be trued in perfect alignment to the front ring of the receiver for greater accuracy. There is nothing to move, settle or shift the barrel out of alignment, ever. It's what makes a Model 70 rifle shoot straight and true, year after year.

The trigger guard and magazine frame of each Model 70° rifle feature a solid, **ONE-PIECE BOTTOM METAL** supporting the action through the magazine well. This added rigidity contributes to accuracy and integrity better than two-piece systems. The hinged magazine floorplate speeds unloading of the cartridges to avoid having to cycle them through the action. The action and trigger guard are held in place by stout hex head screws.





You can expect **1 MOA ACCURACY** for three-shot groups from your Model 70<sup>®</sup> rifle using highquality ammo and optics under suitable weather and range conditions. That's just an inch at a full 100 yards.



Every Model 70<sup>®</sup> features a **RECESSED TARGET CROWN** at the muzzle to protect the rifling from nicks and dings. Each bullet exits the barrel uniformly, with ultimate precision.

### The **RECOIL PAD** on Model 70° rifles is a premium Pachmayr® Decelerator® recoil pad. This industry leading pad offers optimal protection against felt recoil.

Critical to rifle accuracy is how the barrel is made and set in the stock. Most Model 70<sup>®</sup> rifle barrels are **COLD HAMMER-FORGED** — from a solid billet of steel, shaped by massive rotary hammers over a mandrel to create the rifling. Then each barrel is stress relieved to ensure top accuracy, even during the heat of long strings of fire. Every Model 70 barrel is **FREE-FLOATING** in the stock so that no part of the fore-end touches the barrel, because pressure from contacting the stock adversely influences accuracy.

**1877 -** Winchester htroduces the Rival line f shotshell components for reloaders.

1878 - Winchester receives a patent for a folded type primer anvil.

**1880 -** Oliver F. Winchester dies at age 70 in New Haven, Connecticut.



# CONIC STYL BACKED UP WITH SUBSTANCE.



ONE-PIECE STEEL BOTTOM METAL

	ITEM NUMBER	CALIBER	MAGAZINE	BARREL	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED
MOD	EL 70 SUPE	R GRADE									
1	535203264	270 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	8	10"	\$1,399.99
	535203255	300 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	8	10"	1,399.99
	535203226	270 Win	5	24"	44 3/4"	13 3/4"	1/2"	1/2"	8 1/4	10"	1,359.99
1	535203228	30-06 Sprg	5	24"	44 3/4"	13 3/4"	1/2"	1/2"	8 1/4	10"	1,359.99
	535203230	7mm Rem Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	8 1/2	9 1/2"	1,399.99
	535203233	300 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	8 1/2	10"	1,399.99
	535203236	338 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	8 1/2	10"	1,399.99
MOD	EL 70 SPOR	TER									
	535202264	270 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	\$979.99
	535202255	300 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	979.99
	535202277	325 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	979.99
	535202225	25-06 Rem	5	24"	44 3/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	939.99
	535202226	270 Win	5	24"	44 3/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	939.99
	535202228	30-06 Sprg	5	24"	44 3/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	939.99
	535202229	264 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 3/4	9"	979.99
	535202230	7mm Rem Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 3/4	9 1/2"	979.99
	535202233	300 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 3/4	10"	979.99
	535202236	338 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 3/4	10"	979.99

**1880 -** Armed with an 1873 Winchester rifle, teenager William H. Bonney (better known as Billy the Kid) poses for a tintype photo in New Mexico. The Kid will be slain in a shootout with Sheriff Pat Garrett only a year later. **1883 -** The Model 1883 Winchester Hotchkiss Magazine Gun, often called the Third Model, is introduced and is the first Winchester bolt-action rifle.

After Winchester begins experimenting with revolvers, an informal 'Gentlemen's Agreement'' is reached — Colt will stick to making revolvers and Winchester will stick to making lever-action rifles.

T.G. Bennett of Winchester purchases the manufacturing rights for a new single-shot rifle designed by John M. Browning.

3-

All Allans

1.00



- GRADE IV / V FULL FANCY WALNUT STOCK WITH SHADOWLINE CHEEKPIECE places your eye in perfect alignment with the scope
- HIGHLY POLISHED METAL SURFACES add style and elegance
- STEEL ONE-PIECE BOTTOM METAL with steel floorplate adds rigidity for better accuracy
- ENGRAVED STEEL CROSSBOLT adds strength, rigidity and a touch of stylish refinement
- INLETTED SLING SWIVEL STUDS allow you to attach your favorite sling
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection

- THREE-POSITION SAFETY allows you to unload the chamber while on safe and shows safety status at a glance
- COLD HAMMER-FORGED FREE-FLOATED BARREL for years of pinpoint accuracy
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BLADE-TYPE EJECTOR for full control of ejection force
- PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil



- SATIN FINISH GRADE I WALNUT STOCK WITH CUT CHECKERING AND DELUXE CHEEKPIECE places your eye in perfect alignment with the scope
- POLISHED METAL SURFACES add style and elegance
- STEEL SLING SWIVEL STUDS allow you to attach your favorite sling
- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection

- RAISED CHEEKPIECE
  - THREE-POSITION SAFETY allows you to unload the chamber while on safe and shows safety status at a glance
  - COLD HAMMER-FORGED FREE-FLOATED BARREL for years of pinpoint accuracy
  - **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
  - M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
  - BLADE-TYPE EJECTOR for full control of ejection force
  - PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil

**1883 -** Col. William F. "Buffalo Bill" Cody begins his traveling "Wild West Show," which includes cowboys, Indians and spectacular trick shooting by Cody, and soon, Annie Oakley. Cody personally favors a smoothbore Model 1873 rifle for his trick shots.





M.O.A

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ITEM NUM	ER	CALIBER	N	AGAZINE	BA	RREL	0 L	VERALL ENGTH	LENGTH OF PULL	DRO	DP AT	DRO	PAT	SIGHT	N	MINAL T. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
MODEL 70 SA	FARI	EXPRESS																
5352041	51 3	75 H&H Mag		3	1	24"	4	4 3/4"	13 3/4"	1,	/2"	1/	2"	18"		9	12"	\$1,499.99
5352041	39 4	16 Rem Mag		3		24"	4	4 3/4"	13 3/4"	1,	/2"	1/	2"	18"		9	14"	1,499.99
5352041	44 4	58 Win Mag		3		24"	4	4 3/4"	13 3/4"	1,	/2"	1/	2"	18"		9	14"	1,499.99

**1885 -** The Winchester Model 1885 Single Shot is introduced. Adapted for tiny rimfires and the largest and most powerful ammunition, a version of the Model 1885 remains in production today. **1886 -** The Model 1886 lever-action rifle is introduced to handle the large cartridges like the potent 45-70 Government.

\*\*\*\*\*\*\*\*

Winchester enters the loaded shotshell market with Rival shells in 10, 12, 14, 16 and 20 gauge.



SAFARI EXPRESS DELUXE CHEEKPIECE

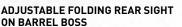


M.O./

- SATIN FINISH GRADE I WALNUT STOCK WITH CUT CHECKERING AND DELUXE CHEEKPIECE places your eye in perfect alignment with open sights or a scope
- STEEL ONE-PIECE BOTTOM METAL WITH STEEL FLOORPLATE adds rigidity for better accuracy
- MATTE FINISHED METAL SURFACES reduce glare
- **DUAL STEEL CROSSBOLTS** add strength, rigidity and a touch of stylish refinement
- FORGED STEEL RECEIVER WITH DUAL RECOIL LUGS is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection

- SAFARI EXPRESS
- **THREE-POSITION SAFETY** allows you to unload the chamber while on safe and shows safety status at a glance
- COLD HAMMER-FORGED FREE-FLOATING BARREL for years of pinpoint accuracy
- FULLY ADJUSTABLE REAR SIGHT AND HOODED BRASS BEAD FRONT get you on target quickly
- BARREL-MOUNTED FRONT SLING SWIVEL adds a classic touch
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BLADE-TYPE EJECTOR for full control of ejection force
- PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil





- SATIN FINISH MONTE CARLO WALNUT STOCK WITH CUT CHECKERING places your eye in perfect alignment with open sights or a scope
- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- **POLISHED METAL SURFACES** add style and elegance
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection



- **THREE-POSITION SAFETY** allows you to unload the chamber while on safe and shows safety status at a glance
- COLD HAMMER-FORGED FREE-FLOATING BARREL for years of pinpoint accuracy
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- FOLDING ADJUSTABLE REAR SIGHT AND HOODED BRASS BEAD FRONT get you on target quickly
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- **BLADE-TYPE EJECTOR** for full control of ejection force
- PACHMAYR<sup>®</sup> DECELERATOR<sup>®</sup> RECOIL PAD for optimal protection against felt recoil

	ITEM NUMBER	CALIBER	MAGAZINE CAPACITY	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	SIGHT RADIUS	NOMINAL WT. (LBS)		SUGGESTED
MOD	EL 70 ALAS	KAN								100		
	535205128	30-06 Sprg	5	25"	45 3/4"	13 3/4"	5/8"	5/8"*	18 1/2"	8 1/2	10"	\$1,339.99
	535205133	300 Win Mag	3	25"	45 3/4"	13 3/4"	5/8"	5/8"*	18 1/2"	8 1/2	10"	1,339.99
-	535205136	338 Win Mag	3	25"	45 3/4"	13 3/4"	5/8"	5/8"*	18 1/2"	8 1/2	10"	1,339.99
	535205138	375 H&H Mag	3	25"	45 3/4"	13 3/4"	5/8"	5/8"*	18 1/2"	8 1/2	12"	1,379.99
	MONTE CARLOIS 2	o‴				••••••	••••••			••••••		

\*DROP AT MONTE CARLO IS 2

**1887 -** The Model 1887 lever-action repeating shotgun and Model 1887 pump-action repeating shotgun are introduced.

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Theodore Roosevelt helps found the Boone and Crockett Club to encourage wildlife conservation and fair chase hunting practices.



**1890 -** The Model 1890 pump-action .22 rimfire rifle is introduced, along with a new cartridge, the .22 Winchester Rim Fire.

# THEY HIT BIG GAME LIKE HEAVY HAMMERS.

## FEATHERWEIGHT COMPACT

- SATIN FINISH WALNUT STOCK WITH CLASSIC FEATHERWEIGHT CUT CHECKERING AND SCHNABEL FORE-END create the iconic Featherweight look
- SHORTER 13" LENGTH OF PULL makes it perfect for younger shooters or those of smaller stature
- POLISHED METAL SURFACES add style and elegance
- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- FORGED STEEL SHORT ACTION RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls cartridge from magazine, to chamber, to ejection

- **THREE-POSITION SAFETY** allows you to unload the chamber while on safe and shows safety status at a glance
- 20" COLD HAMMER-FORGED FREE-FLOATING FEATHERWEIGHT PROFILE BARREL for years of pinpoint accuracy
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- **BLADE-TYPE EJECTOR** for full control of ejection force
- **PACHMAYR® DECELERATOR® RECOIL PAD** for optimal protection against felt recoil

1892 - The Model 1892 lever-action rifle is introduced, chambered for popular pistol-class cartridges.





M.O.A



- SATIN FINISH WALNUT STOCK WITH CLASSIC FEATHERWEIGHT CUT CHECKERING AND SCHNABEL FORE-END create the iconic Featherweight look
- POLISHED METAL SURFACES add style and elegance
- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls cartridge from magazine, to chamber, to ejection
- THREE-POSITION SAFETY allows you to unload the chamber while on safe and shows safety status at a glance
- COLD HAMMER-FORGED FREE-FLOATING FEATHERWEIGHT **PROFILE BARREL** for years of pinpoint accuracy
- RECESSED TARGET CROWN enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BLADE-TYPE EJECTOR for full control of ejection force
- PACHMAYR<sup>®</sup> DECELERATOR<sup>®</sup> RECOIL PAD for optimal protection against felt recoil

	ITEM NUI	IBER CALIBER	MAGAZINE CAPACITY	BARREL	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
	MODEL 70 F	EATHERWEIGH	41	_					_	2 4	
	535200	210 22-250 Rer	n 5	22"	42 1/4"	13 3/4"	1/2"	3/4"	6 3/4	14"	\$939.99
	535200	212 243 Win	5	22"	42 1/4"	13 3/4"	1/2"	3/4"	6 3/4	10"	939.99
	535200	218 7mm-08 Re	m 5	22"	42 1/4"	13 3/4"	1/2"	3/4"	6 3/4	9 1/2"	939.99
	535200	220 308 Win	5	22"	42 1/4"	13 3/4"	1/2"	3/4"	6 3/4	12"	939.99
_	535200	264 270 WSM	3	24"	44 1/4"	13 3/4"	1/2"	3/4"	7	10"	979.99
ED.	535200	255 300 WSM	3	24"	44 1/4"	13 3/4"	1/2"	3/4"	7	10"	979.99
LUD	535200	277 325 WSM	3	24"	44 1/4"	13 3/4"	1/2"	3/4"	7	10"	979.99
INC	535200	225 25-06 Rem	า 5	22"	42 3/4"	13 3/4"	1/2"	3/4"	7	10"	939.99
NOT	535200	226 270 Win	5	22"	42 3/4"	13 3/4"	1/2"	3/4"	7	10"	939.99
MN	535200	228 30-06 Spr	g 5	22"	42 3/4"	13 3/4"	1/2"	3/4"	7	10"	939.99
OHS	535200	229 264 Win Ma	ig 3	24"	44 3/4"	13 3/4"	1/2"	3/4"	7 1/4	9"	979.99
TS	535200			24"	44 3/4"	13 3/4"	1/2"	3/4"	7 1/4	10"	979.99
NNO	MODEL 70 F	EATHERWEIGH	<u>IT COMPA</u>	CT			_		$\sim \infty$		
Σ Ω	535201	210 22-250 Rer	n 5	20"	39 1/2"	13"	1/2"	3/4"	6 1/2	14"	\$939.99
AN	535201	212 243 Win	5	20"	39 1/2"	13"	1/2"	3/4"	6 1/2	10"	939.99
OPE	535201	218 7mm-08 Re	m 5	20"	39 1/2"	13"	1/2"	3/4"	6 1/2	9 1/2"	939.99
(SC	535201	220 308 Win	5	20"	39 1/2"	13"	1/2"	3/4"	6 1/2	12"	939.99

1894 - The Model 1894 lever-action rifle is introduced, becoming the best selling centerfire rifle in U.S. history. Winchester introduces the first gilding-metal jacketed bullets.

**1895 -** Model 1895 centerfire rifle is introduced with an internal box magazine to safely handle modern pointed bullets. It's a favorite of Theodore Roosevelt.

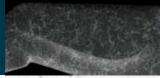
Winchester introduces its first commercial smokeless centerfire cartridges including the 30-30 Winchester. When paired with the Model 1894, it's the most famous deer rifle and ammo combination ever.

Winchester manufactures the 6mm Lee Straight Pull musket rifle for the U.S. Navy.

#### BE EXTREME BE EXTREME

**Grip Support** 

The Extreme Weather SS has a **SCULPTED CHEEKPIECE** that's beautifully functional, placing your eye in perfect alignment behind a scope.



...

CROSS SECTION OF STOCK WITH ALUMINUM BEDDING BLOCK Rear Action Screw Hole

A ONE-PIECE ALUMINUM BEDDING BLOCK in the Extreme Weather SS and the Coyote Light is molded right into the stock during manufacturing, providing a solid, rigid base that ensures flat-out reliability. The rifle holds a tight zero, placing every shot where you aim — dead on, in any weather condition, in any season.

## TOP VIEW OF ALUMINUM BEDDING BLOCK

**Bedding Contact Area** 

Screw Hole

Recoil Lug Area



TIME TO GET EXTREME ON PREDATORS Winchester® Varmint X<sup>™</sup> ammo is designed to devastate predators. Able to deliver extreme accuracy at extended ranges, the polymer tip bullet offers

instant expansion for explosive terminal performance.

14	ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL	LENGTH OF PULL	DROP AT COMB	DROP AT	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
4	MODEL 70 EXTI	REME WEATHE	R SS			-		100		1.1	
	535206212	243 Win	5	22"	42 1/4"	13 3/4"	1/2"	1/2"	6 3/4	10"	\$1,269.99
Ξ.	535206218	7mm-08 Rem	5	22"	42 1/4"	13 3/4"	1/2"	1/2"	6 3/4	9 1/2"	1,269.99
LU .	535206220	308 Win	5	22"	42 1/4"	13 3/4"	1/2"	1/2"	6 3/4	12"	1,269.99
N INC	535206264	270 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7	10"	1,299.99
NOT	535206255	300 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7	10"	1,299.99
×.	535206277	325 WSM	3	24"	44 1/4"	13 3/4"	1/2"	1/2"	7	10"	1,299.99
OHO	535206225	25-06 Rem	5	22"	42 3/4"	13 3/4"	1/2"	1/2"	7 1/8	10"	1,269.99
TS.	535206226	270 Win	5	22"	42 3/4"	13 3/4"	1/2"	1/2"	7 1/8	10"	1,269.99
NNC .	535206228	30-06 Sprg	5	22"	42 3/4"	13 3/4"	1/2"	1/2"	7 1/8	10"	1,269.99
Σ.	535206229	264 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 1/4	9"	1,299.99
AN	535206230	7mm Rem Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 1/4	9 1/2"	1,299.99
OPE	535206233	300 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	1,299.99
lsc.	535206236	338 Win Mag	3	26"	46 3/4"	13 3/4"	1/2"	1/2"	7 1/4	10"	1,299.99

**1897 -** The Winchester Model 1897 is introduced and becomes the best-selling pump-action shotgun on the market.

Winchester produces its first custom-engraving catalog "Highly Finished Arms." It remains a source of inspiration for today's firearm engravers.

> Winchester introduces New Rival factory loaded shotshells.

1898 - The United States goes to war with Spain and gains control of Cuba, Puerto Rico, Guam, and the Philippines. Lt. Col. Theodore Roosevelt becomes a national hero leading his "Rough Rider" volunteer unit at San Juan Heights. Roosevelt reportedly loans his personal Winchester Model 1895 rifle to another soldier during the attack.



M.O.

- BELL AND CARLSON™ SYNTHETIC STOCK has a charcoal gray textured finish and multiple fore-end vents
- ONE-PIECE ALUMINUM BEDDING BLOCK adds strength and rigidity to maintain a reliable zero under adverse conditions
- MATTE FINISHED METAL SURFACES help reduce glare

...

- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- DUAL FRONT SLING SWIVEL STUDS for sling and bipod
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy

- **COYOTE LIGHT**
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection
- THREE-POSITION SAFETY allows you to unload the chamber while on safe and shows safety status at a glance
- MEDIUM HEAVY STAINLESS STEEL, FREE-FLOATING FLUTED BARREL reduces weight and improves cooling
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BLADE-TYPE EJECTOR for full control of ejection force
- PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil

- BELL AND CARLSON™ SYNTHETIC STOCK WITH SCULPTED CHEEKPIECE has a charcoal gray textured finish
- **ONE-PIECE ALUMINUM BEDDING BLOCK** adds strength and rigidity to maintain a reliable zero under adverse conditions
- MATTE FINISHED METAL SURFACES help reduce glare
- ALLOY ONE-PIECE BOTTOM METAL adds rigidity for better accuracy
- FORGED STEEL RECEIVER WITH INTEGRAL RECOIL LUG is bedded front and rear to eliminate shifts in zero for exceptional long-range accuracy
- PRE-'64 STYLE CONTROLLED ROUND FEED WITH CLAW EXTRACTOR fully controls the cartridge from magazine, to chamber, to ejection

## **EXTREME WEATHER SS**

- **THREE-POSITION SAFETY** allows you to unload the chamber while on safe and shows safety status at a glance
- SPORTER WEIGHT STAINLESS STEEL, FREE-FLOATING FLUTED BARREL reduces weight and improves cooling
- **RECESSED TARGET CROWN** enhances accuracy and protects the rifling
- M.O.A. TRIGGER SYSTEM with zero take-up, zero creep and zero overtravel gives you outstanding accuracy
- BLADE-TYPE EJECTOR for full control of ejection force
- PACHMAYR® DECELERATOR® RECOIL PAD for optimal protection against felt recoil

	ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED
MOD	EL 70 COYO	DTE LIGHT									
	535207210	22-250 Rem	5	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	14"	\$1,199.99
	535207212	243 Win	5	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	10"	1,199.99
	535207220	308 Win	5	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	12"	1,199.99
	535207264	270 WSM	3	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	10"	1,239.99
	535207255	300 WSM	3	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	10"	1,239.99
	535207277	325 WSM	3	24"	44"	13 1/2"	1/2"	1/2"	7 1/2	10"	1,239.99

REPEATER

**1900 -** Tiffany and Company produces a magnificent silver embellished Winchester Model 1894 in the Art Nouveau style for the Paris Exposition. The first Grand American Trapshooting Championship marks the beginning of more than a century of Winchester support for the annual event.

Winchester introduces Repeater shotshells.

The U.S. Congress passes the Lacey Act, the beginning of the end of "market hunting" in the United States. **1902 -** The Model 1902 single-shot .22 rimfire rifle is introduced and becomes famous as part of the Winchester Junior Rifle Corps Range Kit.

# HISTORY, HOLD IT IN YOUR HANDS HERE'S THE CHANCE TO FILL YOUR HANDS WITH WESTERN HISTORY. NO OTHER FIREARM BRAND

BRINGS TO LIFE THE ACTION, THE ROMANCE AND THE LEGACY OF THE WILD WEST LIKE WINCHESTER: IT'S HIGH TIME TO SADDLE UP AND HEAD OUT WEST WITH THESE LEGENDARY LONG GUNS FROM WINCHESTER REPEATING ARMS.

> The MODEL 1866 was the very first rifle to wear the Winchester® brand. Its bright brass receiver was the basis for giving it the nickname of "Yellow Boy" and it became an instant favorite in the scabbards of cowboys, lawmen and outlaws.

The MODEL 1873 rifle is widely credited as being "The Gun that Won the West." Chambered in several popular handgun calibers of the cowboy era, it's been produced in carbine, rifle and musket models. Cowboy Action Shooters love the reliable Model 1873 because it fires the same ammo as their revolvers.

The MODEL 1885 HIGH WALL rifle was John M. Browning's first commercial firearm design for Winchester®. This stout falling-block action is so versatile it's been chambered in pistol cartridges up to the powerful belted magnums. It's remained the gold standard of single shot rifles for more than 125 years.

Introduced late in the year of 1885, the MODEL 1885 LOW WALL variant of the High Wall rifle has a smaller receiver designed to handle lower-powered cartridges. Offered in rimfire and centerfire chamberings, it's ideal for target shooting, varmint hunting or whenever delivering one shot with pinpoint accuracy is a must.

The MODEL 1886 rifle was John M. Browning's second design for Winchester®. Robust and accurate, it's capable of handling the long, powerful black powder "buffalo" cartridges popular on the Western Plains. The 45-70 Government is the all-time classic chambering for this robust rifle design.

Please note that these firearms are representative of the legendary guns that make up the Winchester Repeating Arms Historic product line. They are made in very limited quantities and will rotate into and out of production on an ongoing basis. Thus not every gun shown here will be produced every year. Available historic products for 2016 are shown on pages 28 to 39.

1903 - The Model 1898 breech-loading signal cannon is introduced. Chambered for a 10-gauge blank shotgun shell, it remains a Winchester-branded product.

Ad and Plinky Topperwein become exhibition shooters using Winchester firearms, ammunition and targets



1904 - Ad and Plinky dazzle visitors to the 1904 Worlds Fair in Saint Louis.



Winchester® historic rifles have long been offered with TRADITIONAL BUTTPLATE DESIGNS including a CRESCENT METAL PLATE, a METAL CARBINE STRAP and several variations of the classic flat SHOTGUN BUTTPLATE.



The **TRADITIONAL STRAIGHT GRIP** and **CURVED PISTOL GRIP** are two hallmarks of a genuine Winchester<sup>®</sup> rifle or carbine.



Classic Winchester® firearms are often fitted with a **RIFLE FOREARM CAP** or a **CARBINE BAND** to add that authentic touch every cowboy wants.



Over the decades Winchester® rear sight designs have included the SEMI-BUCKHORN, the LADDER SIGHT and the VERNIER TANG or PEEP TANG SIGHT.

The **MODEL 1892**<sup>®</sup> carbine is the classic American saddle gun. Designed for shorter pistol-class cartridges, it allowed a working cowboy to have a revolver and rifle chambered for the same ammunition. From the silent film era to today's epic blockbusters, the Model 1892 is the all-time iconic lever-action of American Western cinema.

The **MODEL 1894**® rifle was the quintessential American deep woods gun. Designed for mid-powered rimmed cartridges, the Model 1894 has probably taken more deer than any other gun in history. Every American family ought to have at least one Model 1894 in their collection.

The **MODEL 1895**<sup>™</sup> rifle was designed with an internal box magazine, allowing the use of pointed bullets and the then-new bottleneck cartridges loaded with smokeless powder. Theodore Roosevelt called it his "Medicine Gun" and he used it with great success on his 1909 African safari.

The **MODEL 71** rifle is a modified version of the Model 1886 introduced by Winchester<sup>®</sup> in 1935. It's chambered for the robust 348 Winchester cartridge. Designed for taking deer, black bear and even moose, the Model 71 is also perfect for taking a trophy boar on your next wild hog hunt.



200

1905 - The Model 1905 is introduced, the first Winchester self-loading centerfire rifle and the first Winchester rifle with a detachable box magazine. Winchester begins using the famous W/P oval proof mark called the "Hallmark of Quality."

Winchester introduces Nublack brand shotshells.



1907 - The Model 1907 semi-auto centerfire rifle is introduced along with the new .351 Winchester Self Loading smokeless cartridge. It's used by the U.S. Army Air Service during their pursuit of Mexican bandit Pancho Villa in 1912. France, Great Britain and Russia arm pilots and observers in their newfangled "aeroplanes" with the rifle during WWI.

27

## RIDING HIGH. THREERIFLES THAT WON THE WEST.



**FULL OCTAGON BARREL** 



**DRILLED AND TAPPED TOP TANG** 

**COLOR CASE HARDENING** 

3	ITEM NUMBER	CALIBER	MAGAZINE	BARREL	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB		NOMINAL WT. (LBS)		SUGGESTED RETAIL
MOD	EL 1873 SPO	ORTER OCTAGO	ON COL	or cas	SE HARI	DENED					
	534217137	357 Mag/38 Spl	13/14	24"	43"	13"	1 3/4"	3"	7 1/2	18 3/4"	\$1,739.99
	534217140	44-40 Win	13	24"	43"	13"	1 3/4"	3"	7 1/2	26"	1,739.99

**1909 -** Former U.S. President Theodore Roosevelt and his son Kermit sail from New York Harbor. Their baggage includes 15 crates of brand new Winchester rifles, ammunition and spare parts for their year-long African safari sponsored by the Smithsonian Institution.

**1911 -** Winchester starts loading Lesmok powder in centerfire cartridges.

- SPORTER OCTAGO COLOR CASE HARDENE
- GRADE II/III WALNUT STRAIGHT GRIP STOCK with a satin oil finish that's velvet smooth to the touch
- CLASSIC RIFLE-STYLE FOREARM with forearm cap for the timeless look and feel of the original Model 73
- ELEGANT COLOR CASE HARDENING on the robust steel receiver, lever, crescent buttplate and forearm cap protect against corrosion
- CRESCENT BUTTPLATE slips right into your shoulder for a more solid hold from any shooting position
- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- **RECEIVER TOP TANG** is drilled and tapped for an optional tang-mounted rear sight that gives you a more precise sight picture and the timeless look and feel of shooting a long-barreled frontier rifle

- GRADE II/III WALNUT PISTOL GRIP STOCK with a satin oil finish that's velvet smooth to the touch
- CLASSIC RIFLE-STYLE FOREARM for the timeless look and feel of the original Model 73
- DEEPLY POLISHED BLUE OR COLOR CASE HARDENING on the robust steel receiver, lever, crescent buttplate and forearm cap protect against corrosion
- **CRESCENT BUTTPLATE** slips right into your shoulder for a more solid hold from any shooting position



- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- **RECEIVER TOP TANG** is drilled and tapped for an optional tang-mounted rear sight that gives you a more precise sight picture and the timeless look and feel of shooting a long-barreled frontier rifle

	ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB		NOMINAL WT. (LBS)		SUGGESTED RETAIL
MOD	EL 1873 SP	ORTER OCTAGO	on pist	ol gri	P COLO	R CASE	HARD	ENED			1.00
NEW	534228137	357 Mag/38 Spl	13/14	24"	43"	13"	1 3/4"	3"	8	18 3/4"	\$1,739.99
NEW	534228141	45 Colt	13	24"	43"	13"	1 3/4"	3"	8	26"	1,739.99
NEW	534228140	44-40 Win	13	24"	43"	13"	1 3/4"	3"	8	26"	1,739.99
MOD	EL 1873 SP	ORTER OCTAGO	on pist	ol gri	P						
NEW	534229137	357 Mag/38 Spl	13/14	24"	43"	13"	1 3/4"	3"	8	18 3/4"	\$1,469.99
NEW	534229141	45 Colt	13	24"	43"	13"	1 3/4"	3"	8	26"	1,469.99
NEW	534229140	44-40 Win	13	24"	43"	13"	1 3/4"	3"	8	26"	1,469.99

**1912 -** The Model 1912 pump shotgun is introduced and becomes one of the world's most popular and respected designs of all time.

WINCHESTER

**1914 -** The assassination of Archduke Franz Ferdinand of Austria plunges Europe into World War I.

# SHORT RIFLES. LONG ON WESTERN LEGEND.

**1915 -** Winchester begins production of nearly a quarter-million Enfield Pattern Number 14 bolt-action rifles to equip the British Army in Europe.

Winchester begins production of nearly 300,000 Model 1895 Muskets for the army of Czar Nicholas II of Russia.



1917 - Winchester modifies the Enfield Number 14 Pattern to handle the U.S.-standard 30-06 Springfield cartridge, and builds more than a half-million U.S. Model 1917 Enfield rifles. It becomes the most widely used rifle by American troops during WWI.



- WALNUT STRAIGHT GRIP STOCK with a satin oil finish that's velvet smooth to the touch
- CLASSIC RIFLE-STYLE FOREARM with blued steel cap for the timeless look and feel of the original Model 73
- BLUED STEEL CRESCENT BUTTPLATE slips into your shoulder for a solid hold
- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- BRASS CARTRIDGE LIFTER for more reliable feeding, even during the heat of cowboy action competition
- **RECEIVER TOP TANG** is drilled and tapped for an optional tang-mounted rear sight for a more precise sight picture

- WALNUT STRAIGHT GRIP STOCK with a satin oil finish that's velvet smooth to the touch
- CLASSIC RIFLE-STYLE FOREARM with color case hardened cap for the timeless look and feel of the original Model 73
- MAGNIFICENT COLOR CASE HARDENING on the robust steel receiver
- COLOR CASE HARDENED STEEL CRESCENT BUTTPLATE slips into your shoulder for a solid hold

## SHORT RIFLE COLOR CASE HARDENED

- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- **RECEIVER TOP TANG** is drilled and tapped for an optional tang-mounted rear sight for a more precise sight picture

	BER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED
MODEL 1873	SH(	ORT RIFLE									
5342001	37	357 Mag/38 Spl	10/11	20"	39"	13"	1 3/4"	3"	7 1/4	18 3/4"	\$1,299.99
5342001	40	44-40 Win	10	20"	39"	13"	1 3/4"	3"	7 1/4	26"	1,299.99
5342001	41	45 Colt	10	20"	39"	13"	1 3/4"	3"	7 1/4	26"	1,299.99
MODEL 1873	SHI	ORT RIFLE COLO	or case	HARC	DENED						
5342021	37	357 Mag/38 Spl	10/11	20"	39"	13"	1 3/4"	3"	7 1/4	18 3/4"	\$1,579.99
5342021	40	44-40 Win	10	20"	39"	13"	1 3/4"	3"	7 1/4	26"	1,579.99
5342021	41	45 Colt	10	20"	39"	13"	1 3/4"	3"	7 1/4	26"	1,579.99

**1918 -** Winchester produces more than 47,000 Model 1918 Browning Automatic Rifles (BARs) during WWI.

The Winchester Model 1897 pump-action shotgun is modified and American soldiers soon come to love the "Trench Broom." (Enemy troops understandably have a very different view.)



Winchester ammunition engineers collaborate with John M. Browning to develop the legendary .50 caliber machine gun cartridge.

Over a half decade Winchester supplies more than 870 million rounds of ammunition to support the War Effort.



- SHORT RIFLE
- GRADE I SATIN FINISH WALNUT STOCK for classic beauty
- STRAIGHT GRIP for genuine good looks and fast handling
- STEEL CRESCENT BUTTPLATE adds traditional look while protecting the buttstock
- MARBLE ARMS® FRONT SIGHT with brass bead for easier sighting
- ADJUSTABLE REAR SIGHT gets you on target with any ammo
- STEEL LOADING GATE for smoother loading
- BARREL is button-rifled with a recessed crown for ultimate accuracy
- **RECEIVER** is drilled and tapped for an optional receiver mounted peep sight for a more precise sight picture.

1919 - Artist Phillip R. Goodwin reates an illustration of a rugged cowboy in buckskins astride a galloping horse, cradling a Winchester rifle. The image soon becomes the trademark for Winchester.



The Model 52 rimfire bolt-action target rifle is introduced and it soon becomes the benchmark against which all others are measured.





NOTE: REAR SIGHT HAS BEEN REMOVED TO ALLOW THE SCOPE TO BE MOUNTED.

CHECKERED WALNUT PISTOL GRIP STOCK with an oil finish that's velvet smooth to the touch

D

- TIMELESS SCHNABEL STYLE FOREARM with cut checkering sets the Hunter Rimfire apart from other rifles
- PACHMAYR® RUBBER BUTTPAD for non-slip shooting comfort
- OCTAGON 24" BARREL is button rifled for outstanding accuracy

- HUNTER RIMFIRE
- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- CURVED BLUED STEEL FINGER LEVER is comfortable in the hand and smoothly activates the steel falling breechblock for loading and ejection
- BLUED STEEL RECEIVER AND BARREL are drilled and tapped for scope mounting

NEW DELUXE RIFLE

- HIGH GRADE III/IV SATIN FINISH WALNUT STOCK for deep grain beauty, with classic cut checkering for a sure grip
- PISTOL GRIP for good looks, improved grip and fast handling
- STEEL CRESCENT BUTTPLATE adds traditional look while
   protecting the buttstock
- **COLOR CASE HARDENING** on the robust steel receiver, lever, crescent buttplate, grip cap, lower tang and forearm cap help protect against corrosion
- MARBLE ARMS® FRONT SIGHT with brass bead for easier sighting
- ADJUSTABLE REAR SIGHT gets you on target with any ammo
- STEEL LOADING GATE for smoother loading
- **BARREL** is button-rifled with a recessed crown for ultimate accuracy
- **RECEIVER** is drilled and tapped for an optional receiver mounted peep sight for a more precise sight picture.

	_	ITEM NUMBER	CALIBER	MAGAZINE CAPACITY	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
	MODE	:L 1885 HU	NTER RIMFIRE									
DPE AND MOUNTS JWN NOT INCLUDED.) . · ·		524100102	22 LR	N/A	24"	40"	13 1/2"	3/4"	1 1/4"	7 1/2	16"	\$1,469.99
		524100104	22 WMR	N/A	24"	40"	13 1/2"	3/4"	1 1/4"	7 1/2	16"	1,469.99
		524100170	17 HMR	N/A	24"	40"	13 1/2"	3/4"	1 1/4"	7 1/2	9"	1,469.99
		524100186	17 WSM	•N/A	24"	40"	13 1/2"	3/4"	1 1/4"	7 1/2	9"	1,469.99
	MODE	EL 1886 DEI	LUXE RIFLE									
	NEW	534227142	45-70 Govt	8	24"	43"	13 1/4"	1 1/4"	2"	8 3/8	20"	\$1,739.99
	MODE	L 1886 SH	ORT RIFLE									- 19 B
(SCOPE SHOWI		534175142	45-70 Govt	8	24"	43"	13 1/4"	1 1/4"	2"	8 3/8	20"	\$1,339.99

HIT OR MISS

1919 - Winchester-branded consumer products including pocket knives, hand tools, flashlights, home appliances, rollerskates and fishing reels are sold at Winchester stores and independent retailers. **1920 -** The Model 20, chambered for the .410 shotshell is introduced and included in the Winchester Junior Trap Shooting Outfit.

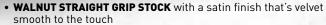
## SADDLEUP, SADDLEUP, SADDLEUP, SADDLEUP, SADDLEUP, SADDLEUP,

**1921 -** Winchester introduces the legendary Super-X brand shotshell.

**1922 -** Winchester products are represented in 5,600 retail outlets, about 25% of all the hardware stores in America.



- WALNUT STRAIGHT GRIP STOCK with a satin finish that's velvet smooth to the touch
- **CLASSIC RIFLE-STYLE FOREARM** with blued steel cap for the timeless look and feel of the original Model 1892<sup>®</sup> rifle
- BLUED STEEL CRESCENT BUTTPLATE slips into your shoulder for a solid hold
- SEMI-BUCKHORN REAR SIGHT WITH MARBLE ARMS® GOLD BEAD FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- **TOP TANG** is drilled and tapped for an optional receiver mounted peep sight for a more precise sight picture.



- CLASSIC CARBINE-STYLE FOREARM with blued steel barrel band for the timeless look and feel of the original Model 1892<sup>®</sup> carbine
- **BLUED STEEL CARBINE STRAP BUTTPLATE** slips into your shoulder for a solid hold
- LARGE LEVER LOOP that's authentic for a Hollywood saddle carbine

	A	RGE	LOOP	CARBINE
--	---	-----	------	---------

- LADDER REAR SIGHT WITH MARBLE ARMS® FRONT SIGHT gets you on target quickly
- STEEL LOADING GATE for smoother loading
- **TOP TANG** is drilled and tapped for an optional receiver mounted peep sight for a more precise sight picture.

ITEM NUMBER	CALIBER	MAGAZINE		OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
<b>MODEL 1892 SH</b>	ORT RIFLE									
534162124	44 Rem Mag	10	20"	37 1/2"	12 3/4"	1 1/8"	1 3/4"	6	26"	1,069.99
534162141	45 Colt	10	20"	37 1/2"	12 3/4"	1 1/8"	1 3/4"	6	26"	1,069.99
<b>MODEL 1892 LAI</b>	RGE LOOP CA	RBINE								
534190124	44 Rem Mag	10	20"	37 1/2"	12 3/4"	1 1/8"	1 3/4"	6	26"	1,259.99
534190140	44-40 Win	10	20"	37 1/2"	12 3/4"	1 1/8"	1 3/4"	6	26"	1,259.99
534190141	45 Colt	10	20"	37 1/2"	12 3/4"	1 1/8"	1 3/4"	6	26"	1,259.99

**1925 -** The Model 54 centerfire bolt-action rifle is introduced, along with the 270 Winchester cartridge. The flat-shooting round becomes famous through the writings of Jack O'Connor.

1923 - The first Winchester 3" Magnum shotgun loads are introduced. PERI

4

A CATE OF INCOME. CONTRACT, AND AND

### TAKE EM DOWN. READY AND WAITING FOR THAT BIG BUCK.



PACHMAYR® DECELERATOR® RECOIL PAD is a welcome addition to models chambered in 450 Marlin.

**1927 -** Winchester introduces Lubaloy copper-plated bullets.

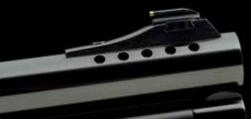


**1929 -** The New York Stock Exchange suffers a massive decline, ushering in the Great Depression.



If you want a truly compact rifle that you can stuff into your backpack, wrap in your bedroll, strap to your ATV or tuck behind the seat of your truck, boat or bush plane, the **TAKEDOWN MODEL 94**° comes apart with just a quick twist into two compact components the barrel assembly and the stocked receiver assembly. **REASSEMBLY** is easy. Put the two pieces together, give the end of the magazine tube a few turns and you instantly have a full-length rifle with the same superb accuracy as the other Model 94 models.





BARREL PORTS ease the sting of felt recoil on models chambered in 450 Marlin.

- WALNUT STOCK with satin finish, authentic straight-grip styling and a blued steel forearm cap offer a nostalgic look
- TRADITIONAL TAKEDOWN MECHANISM is fast and easy to operate
- **TRIPLE-CHECKED BUTTON RIFLED BARREL** for the ultimate in accuracy and precision
- **ROUND LOCKING BOLT TRUNNIONS** help ensure a smooth, quick lever throw
- BOLT RELIEF CUT reduces hammer drag for smoother cocking
- RADIUSED LEVER EDGES give added protection to your fingers
- HAMMER is drilled and tapped for a KNURLED HAMMER SPUR EXTENSION (included) to aid in cocking and decocking the hammer when a scope is mounted
- MARBLE ARMS® FRONT SIGHT AND ADJUSTABLE
   SEMI-BUCKHORN REAR SIGHT get you on target quickly
- **STEEL LOADING GATE** for smoother loading
- **ARTICULATED CARTRIDGE STOP** improves feeding reliability without damaging cartridges
- DRILLED AND TAPPED FOR SCOPE MOUNTS to easily attach your favorite optics

- WALNUT STOCK with satin finish, authentic straight-grip styling and a blued steel forearm band offer a nostalgic look
- BLUED STEEL CARBINE STRAP BUTTPLATE for smooth and easy shouldering
- TRIPLE-CHECKED BUTTON RIFLED BARREL for the ultimate in accuracy and precision
- ROUND LOCKING BOLT TRUNNIONS help ensure a smooth, quick lever throw
- BOLT RELIEF CUT reduces hammer drag for smoother cocking
- RADIUSED LEVER EDGES give added protection to your fingers
- HAMMER is drilled and tapped for a KNURLED HAMMER SPUR EXTENSION (included) to aid in cocking and decocking the hammer when a scope is mounted
- MARBLE ARMS® FRONT SIGHT AND ADJUSTABLE
   SEMI-BUCKHORN REAR SIGHT get you on target quickly
- STEEL LOADING GATE for smoother loading
- ARTICULATED CARTRIDGE STOP improves feeding reliability without damaging cartridges
- DRILLED AND TAPPED FOR SCOPE MOUNTS to easily attach your favorite optics

ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT DROP AT COMB HEEL	NOMINAL WT. (LBS)	RATE OF TWIST	SUGGESTED RETAIL
<b>MODEL 94 TRAIL</b>	S END TAKED	OWN							
534191114	30-30 Win	6	20"	38"	13 1/2"	1 1/4" 1 3/4"	6 3/4	12"	\$1,459.99
534191117	38-55 Win	6	20"	38"	13 1/2"	1 1/4" 1 3/4"	6 3/4	15"	1,459.99
534191160	450 Marlin	6	20"	38"	13 1/2"	1 1/4" 1 3/4"	6 3/4	20"	1,459.99
MODEL 94 CARE	INE								
534199114	30-30 Win	7	20"	38"	13 1/2"	1 1/4" 1 3/4"	6 1/2	12"	\$1,199.99
534199117	38-55 Win	7	20"	38"	13 1/2"	1 1/4" 1 3/4"	6 1/2	15"	1,199.99

**1931 -** The Model 21 side-by-side shotgun is introduced. Considered the premiere American-made double, it establishes Winchester's reputation for building top-quality sporting arms. A DOULLE GUN

WINCHESTER

Ammunition maker Western Cartridge Company purchases the assets of the Winchester Repeating Arms Company. Western Cartridge Company ownership provides the working capital that allows new firearms models to be developed under the Winchester brand.

# LOAD UP, on two legendary lever-actions.



PACHMAYR® DECELERATOR® RECOIL PAD is a welcome addition to models chambered in 450 Marlin.

**1932 -** Winchester introduces the first non-corrosive, non-mercuric primers to shotshells.

Dr. Fred Olsen patents a method for making smokeless powder underwater in small spherical grains. The new Ball Powder creates an instant competitive advantage for Winchester's ammunition operation. **1933 -** Three new guns are introduced; the Model 63 rimfire rifle, the Model 64 lever-action centerfire rifle and the Model 42 pump-action shotgun.

38



**BARREL PORTS** ease the sting of felt recoil on models chambered in 450 Marlin.

- WALNUT STOCK with satin finish, authentic straight-grip styling and a blued steel forearm cap offer a nostalgic look
- SHOTGUN STYLE BUTTPLATE for smooth and easy shouldering
- TRIPLE-CHECKED BUTTON RIFLED BARREL for the ultimate in accuracy and precision
- ROUND LOCKING BOLT TRUNNIONS help ensure a smooth, quick lever throw
- BOLT RELIEF CUT reduces hammer drag for smoother cocking
- RADIUSED LEVER EDGES give added protection to your fingers
- HAMMER is drilled and tapped for a KNURLED HAMMER SPUR EXTENSION (included) to aid in cocking and decocking the hammer when a scope is mounted
- MARBLE ARMS® FRONT SIGHT AND ADJUSTABLE SEMI-BUCKHORN REAR SIGHT get you on target quickly
- STEEL LOADING GATE for smoother loading
- ARTICULATED CARTRIDGE STOP improves feeding reliability without damaging cartridges
- DRILLED AND TAPPED FOR SCOPE MOUNTS to easily attach your favorite optics

- WALNUT STOCK with satin finish, authentic straight-grip styling, bordered cut checkering and a blued steel forearm cap offer a nostalgic look
- BLUED CRESCENT BUTTPLATE slips firmly into your shoulder for a solid hold
- TRIPLE-CHECKED HALF ROUND/HALF OCTAGON BUTTON RIFLED BARREL for the ultimate in accuracy and precision
- ROUND LOCKING BOLT TRUNNIONS help ensure a smooth, quick lever throw
- BOLT RELIEF CUT reduces hammer drag for smoother cocking
- RADIUSED LEVER EDGES give added protection to your fingers

- HAMMER is drilled and tapped for a KNURLED HAMMER SPUR EXTENSION (included) to aid in cocking and decocking the hammer when a scope is mounted
- MARBLE ARMS® FRONT SIGHT AND ADJUSTABLE SEMI-BUCKHORN REAR SIGHT get you on target quickly
- STEEL LOADING GATE for smoother loading
- ARTICULATED CARTRIDGE STOP improves feeding reliability without damaging cartridges
- DRILLED AND TAPPED FOR SCOPE MOUNTS to easily attach your favorite optics

ITEM NUMBER	CALIBER	MAGAZINE	BARREL LENGTH	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB		NOMINAL WT. (LBS)		SUGGESTED
MODEL 94 SHOI	RT RIFLE									
534174114	30-30 Win	7	20"	38"	13 1/2"	1 1/4"	1 3/4"	6 3/4	12"	\$1,229.99
534174117	38-55 Win	7	20"	38"	13 1/2"	1 1/4"	1 3/4"	6 3/4	15"	1,229.99
534174160	450 Marlin	7	20"	38"	13 1/2"	1 1/4"	1 3/4"	6 3/4	20"	1,229.99
MODEL 94 SPOI	RER									
534178114	30-30 Win	8	24"	42 1/2"	13 1/2"	1 1/4"	1 3/4"	7 1/2	12"	\$1,399.99
534178117	38-55 Win	8	24"	42 1/2"	13 1/2"	1 1/4"	1 3/4"	7 1/2	15"	1,399.99



SION USFWS

### passes the Migratory Bird Hunting Stamp Act to fund the protection of waterfowl habitat.

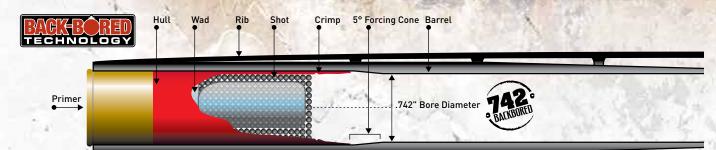
#### **1935 -** The Model 69 bolt-action rimfire rifle is introduced.

Ben Comfort of Saint Louis, Missouri, wins the 1000-yard Wimbledon Cup at Camp Perry, Ohio. Chambered in 300 H&H Magnum, Comfort's rifle uses a Winchester barrel and a Winchester 5-power scope. The "magnum cartridge" craze sweeps into the American shooting culture.



## SUPER X® PL ASTEST PUMP ON THE P NOTHING ELSE COMES CLOSE TO THE SOUND AND FEEL OF SHUCKING A SHELL IN A TOP-QUALITY

WINCHESTER SUPER X PUMP® SHOTGUN. AS A PUMP LOVER YOU KNOW THE RELIABILITY OF A PUMP CAN'T BE BEAT, AND THE SMOOTHNESS THAT COMES FROM THE SUPER X PUMP SHOTGUN'S INERTIA-ASSISTED ACTION CYCLES SO FAST, YOU'LL THINK IT'S AN AUTOLOADER.



BACK-BORED TECHNOLOGY is based on extensive research and testing to find the secret to tighter, more consistent patterns. Instead of the traditional bore size of .729", this research shows the ideal 12 gauge interior diameter is .742". In 20 gauge barrels the ideal bore diameter is .630" instead of the standard .618". If the bore is any larger the gases will blow by the shot cup and reduce pellet velocity. If the bore is too tight the pellets are deformed as they pass through the forcing cone, causing poor ballistic performance.



HARD CHROME-PLATED CHAMBER

AND BORE are critical for today's steel or Hi-Density (HD) shot. Hard chrome makes the surfaces highly resistant to wear and gives you superior protection from rust and corrosion. That's why all smoothbore Super X<sup>®</sup> Pump shotguns feature a hard-chromed chamber and bore.



From the duck blind to the firing line, the INVECTOR-PLUS CHOKE TUBE SYSTEM is the world's most consistent. The Super X<sup>®</sup> Pump comes with full, modified and improved cylinder flush-mounted choke tubes so your gun is ready for anything, right out of the box. Additional choke tubes are available at your local firearms dealer.

1935 - Western collaborates with Smith & Wesson to produce the 357 Magnum cartridge. Based on a lengthened 38 Special case, it soon becomes one of the most popular magnum handgun cartridges in the country.

President Franklin D Roosevelt limits all shotguns used for hunting migratory waterfowl to three shells. Winchester begins fitting its repeating shotguns with the ubiquitous "duck plug.

**1936 -** The legendary Model 70 centerfire bolt action rifle begins production. It is the first centerfire bolt action designed by Winchester specifically for sporting use. It instantly gains an international reputation for accuracy, reliability and soon becomes known as the "Rifleman's Rifle." Constantly improved and refined, total production of the Model 70 rifle numbers in the millions. It remains a flagship product bearing the Winchester brand.





**SPEED-PLUG SYSTEM** lets you remove the three-shot adaptor with your fingers. Just remove the magazine cap, push on the spring retainer holding the spring in place, twist and remove the adaptor. It's a trouble-free design that lets you "pull the plug" in mere seconds without any tools.



DROP-OUT TRIGGER GROUP lets you remove one pin and pull the complete trigger system out for cleaning, lubrication and inspection. It's an easy way to keep your Super X® Pump shotgun in top shape, regardless of nasty weather or gritty shooting conditions. The **CROSSBOLT SAFETY** button on the Super X<sup>®</sup> Pump is located on the front of the trigger guard for easy access, even when you're wearing heavy waterfowling gloves.



Four massive **ROTARY BOLT LUGS** provide support, strength and solid lockup in the barrel of the lightningfast Super X<sup>®</sup> Pump. Under recoil, the mass of your body slows the rearward travel of the shotgun, while the inertial motion of the bolt, slide and forearm continue cycling the action to give you a head start ejecting the fired shell. Robust dual steel action guide bars eliminate the twisting and binding that waste time and energy when cycling the action.



The Super X<sup>®</sup> Pump has the best recoil pad ever put on a shotgun. Directional rib structures inside the **INFLEX TECHNOLOGY RECOIL PAD** help channel the recoil impulse by moving the comb down and away from your cheek. The pad's smooth textured surface makes shouldering the Super X Pump snag free regardless of what clothing you're wearing. **BLACK CHROME FINISH** on the bolt, barrel, slide, action bars and other parts protects better than conventional bluing and stands up to years of wear and harsh conditions.

**1936 -** The Model 71 lever-action centerfire rifle is introduced, along with the new 348 Winchester cartridge.

The Model 37 single-shot shotgun is introduced, and is perfect for teaching young shooters the basics of shotgunning.

Winchester Rifled Slugs are introduced, replacing traditional single round ball shotgun loads.

1937 - During the Dust Bowl the North American waterfowl population plunges to unprecedented lows. Sportsmen respond by forming Ducks Unlimited to help preserve wetland habitat and rebuild waterfowl populations.

The U.S. Government passes the Pittman-Robertson Act, imposing a 10% excise on firearms and ammunition with revenue earmarked to protect wildlife habitat.

Nº.



41

### TRAP LINE, GET READY FOR A TRULY SHATTERING EXPERIENCE.

**1939 -** With war looming on the horizon, Winchester sets up tooling to fill an order for 65,000 M1 Garand rifles for the U.S. Military. During the war, Winchester will build more than a half million such rifles. It is the only private firm entrusted with making the M1 Garand. Winchester introduces "Silvertip®" rifle bullets.

The German invasion of Poland plunges Europe into the second great war of the century.



John Wayne rises to stardom in John Ford's epic western film "Stagecoach." Wayne's large-loop Winchester Model 1892 carbine will become one of his lasting trademarks on the silver screen.

V CON



42

- SATIN FINISHED STOCK WITH A HIGH PROFILE TRAP COMB and forearm with traditional checkering to provide a sure grip when the trapshooting action gets fast and furious
- BACK-BORED TECHNOLOGY provides optimum shot patterns, even from the 27 yard line
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your shooting situation
- HARD CHROME-PLATED CHAMBER AND BORE make surfaces highly resistant to wear and corrosion for thousands of shells
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing



- 5/16" TRAP RIB WITH TRUGLO® FIBER-OPTIC FRONT SIGHT AND AN IVORY MID-BEAD produce a crisp sight picture on both rising and crossing targets
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to help reduce flinch and fatigue, especially important when you're going for 100 straight targets



- SATIN FINISHED STOCK WITH A HIGH PROFILE TRAP COMB and forearm with traditional checkering to provide a sure grip when the trapshooting action gets fast and furious
- **COMPACT 13" LENGTH OF PULL BUTTSTOCK** makes it an ideal shotgun for younger shooters or those of smaller stature
- BACK-BORED TECHNOLOGY provides optimum shot patterns, even from the 27 yard line
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your shooting situation
- HARD CHROME-PLATED CHAMBER AND BORE make surfaces highly resistant to wear and corrosion for thousands of shells
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	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE	CHOKE TUBES INCLUDED	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED
SXP 1	TRAP											
	512296393	12	30"	3"	4*	F, IM, M	51"	14 1/4"	1 3/8"	2 1/8"	7 1/2	\$479.99
	512296394	12	32"	3"	4*	F, IM, M	53"	14 1/4"	1 3/8"	2 1/8"	7 5/8	479.99
SXP 1	<b>FRAP COM</b>	PACT									- 18 - N	
	512297392	12	28"	3"	4*	F, IM, M	47 3/4"	13"	1 3/8"	2 1/8"	7 1/4	\$479.99
	512297393	12	30"	3"	4*	F, IM, M	49 3/4"	13"	1 3/8"	2 1/8"	7 3/8	479.99
*TOTAL A	ΜΜΙΙΝΙΤΙΩΝ ΓΔΡΔΟ		IDES ONE		SHELL IN TH		••••••	•••••	••••••	••••••	•••••••••••	

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

1941 - Winchester engineers develop a light military carbine and cartridge combination and deliver a working model to government evaluators in only 13 days. Now devoting virtually all production capacity to the Allied war effort, Winchester builds more than 800,000 of the six million M1 carbines manufactured during the conflict.

Japan launches a surprise attack on the U.S. fleet at Pearl Harbor, killing more than 2,400 U.S. servicemen. The following day the United States formally declares war on Japan.

# FOR THE BIRDS. TAKE THE FAST LANE TO YOUR BAG LIMIT.

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	CAPACITY	CHOKE TUBES	OVERALL	LENGTH OF PULL	DROP AT COMB	DROP AT	WT. (LBS.)	SUGGESTED RETAIL
SXP F	ELD						19 al 1	1				
	512266391	12	26"	3"	4*	F, M, IC	46 3/4"	14"	1 5/8"	2"	7	\$399.99
_	512266392	12	28"	3"	4*	F, M, IC	48 3/4"	14"	1 5/8"	2"	7 1/8	399.99
	512266691	20	26"	3"	5*	F, M, IC	46 3/4"	14"	1 5/8"	2"	6 3/4	429.99
	512266692	20	28"	3"	5*	F, M, IC	48 3/4"	14"	1 5/8"	2"	6 7/8	429.99
SXP F	<b>IELD COM</b>	PACT										
	512287390	12	24"	3"	4*	F, M, IC	43 1/2"	13"	1 5/8"	2"	6 1/2	\$399.99
	512271391	12	26"	3"	4*	F, M, IC	45 1/2"	13"	1 5/8"	2"	6 5/8	399.99
	512271392	12	28"	3"	4*	F, M, IC	47 1/2"	13"	1 5/8"	2"	6 3/4	399.99
	512271690	20	24"	3"	5*	F, M, IC	43 1/2"	13"	1 5/8"	2"	6 3/8	429.99
	512271691	20	26"	3"	5*	F, M, IC	45 1/2"	13"	1 5/8"	2"	6 1/2	429.99
	512271692	20	28"	3"	5*	F, M, IC	47 1/2"	13"	1 5/8"	2"	6 5/8	429.99

**1943 -** Winchester's one-millionth Model 12 shotgun is presented to General Henry R. "Hap Arnold, commander of the U.S. Army Air Forces.



1944 - In June Allied forces invade Normandy, marking the start of the final liberation of Europe. General George S. Patton, Jr. declares the M1 Garand "...The greatest battle implement ever devised." [Based on actual combat evensiones million and experience, millions of Allied - and Axis - soldiers would probably agree.) Winchester builds a special M1 Garand for Patton.





- SATIN FINISHED STOCK AND FOREARM with traditional checkering provide a sure grip when the hunting action gets hot
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- 3" CHAMBER gives you the added range to knock down game with heavy hunting loads
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your game and situation
- HARD CHROME-PLATED CHAMBER AND BORE make surfaces highly resistant to wear and corrosion
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- BRASS FRONT SIGHT BEAD offers a fast, natural sight picture
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue

(20 GAUGE SHOWN)



- COMPACT 13" LENGTH OF PULL to better fit smaller statured shooters
- SATIN FINISHED STOCK AND FOREARM with traditional checkering provide a sure grip when the hunting action gets hot
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- 3" CHAMBER gives you the added range to knock down game with heavy hunting loads
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your game and situation



- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- BRASS FRONT SIGHT BEAD offers a fast, natural sight picture
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue



Four massive **ROTARY BOLT LUGS** provide support, strength and solid lockup in the barrel of the lightning-fast Super X<sup>®</sup> Pump shotgun. Under recoil, the mass of your body slows the rearward travel of the shotgun, while the inertial motion of the bolt, slide and forearm continue cycling the action to give you a head start ejecting the fired shell. Robust dual steel action guide bars eliminate the twisting and binding that waste time and energy when cycling the action.

**1945 -** After more than a half-decade of global war, Allied armies are ultimately victorious over the Axis powers.

At the height of wartime production Winchester–related firms employ more than 60,000 workers. Some 15 billion rounds of ammunition are delivered to American troops from Winchester facilities and Winchester-managed U.S. Government plants.

The Super Seal cup wad is introduced to boost shot load velocities and prevent gases from entering the shot chamber.



**1949 -** Television enters the daily routine of the American home. The popularity of the primetime TV Western will continue for the next quarter century.



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### ANY BIRDS. ANYTIME. ANYWHERE



The receiver on the Winchester Super X<sup>®</sup> Pump Universal Hunter shotgun is drilled and tapped for optional Winchester scope bases and rings. See the full line of bases and rings on page 77.

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE	CHOKE TUBES	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SXP V	VATERFOM	<b>VL HU</b>	INTER									
	512270291	12	26"	3 1/2"	4*	F, M, IC	47"	13 3/4"	1 5/8"	2"	6 7/8	\$499.99
	512270292	12	28"	3 1/2"	4*	F, M, IC	49"	13 3/4"	1 5/8"	2"	7	499.99
	512270391	12	26"	3"	4*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 3/4	459.99
	512270392	12	28"	3"	4*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 7/8	459.99
NEW	512270691	20	26"	3"	5*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 1/2	499.99
NEW	512270692	20	28"	3"	5*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 5/8	499.99
*TOTAL A	MMUNITION CAPAC	ITY INCLU	JDES ONE	ADDITIONAL	SHELL IN TH	E CHAMBER					••••••	••••••

**1950 -** North Korea invades South Korea. Millions of Winchester-made arms from prior wars are quickly pressed into service.

KA XA



The western movie "Winchester '73" is released, staring Jimmy Stewart. Winchester's wizard Herb Parsons fills in for Stewart during the film's trick shooting scenes.



As part of the movie's promotion a nationwide search is launched for any remaining One-of-One Thousand Model 1873 rifles. More than two-dozen previously unknown guns are uncovered in America's dusty attics, barns and cellars.



#### WATERFOWL HUNTER

- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- TRUGLO® LONG BEAD™ FIBER-OPTIC FRONT SIGHT offers a true, precise sight picture
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- **ROTARY BOLT** with four massive lugs provides strength, support and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives

• SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives

Shadow Grass Blades finish won't spook wary waterfowl

are dense and even

to reach out for long-range waterfowl

to match your game and situation

your hands a sure, non-slip grip and the non-glare Mossy Oak®

• BACK-BORED TECHNOLOGY provides optimum shot patterns that

• 3" AND 3 1/2" CHAMBER models give you the magnum advantage

• INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns

• HARD CHROME-PLATED CHAMBER AND BORE make these

surfaces highly resistant to wear and corrosion

- your hands a sure, non-slip grip and the non-glare Mossy Oak® Break-Up Country® camo finish won't spook wary birds
- **BACK-BORED TECHNOLOGY** provides optimum shot patterns that are dense and even
- **3" AND 3 1/2" CHAMBER** models give you the magnum advantage to reach out for long-range waterfowl
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your game and situation
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- ALLOY RECEIVER is drilled and tapped for scope bases



- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- TRUGLO® LONG BEAD™ FIBER-OPTIC FRONT SIGHT offers a true, precise sight picture
- **3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM** is easily removed without tools
- ROTARY BOLT with four massive lugs provides strength, support and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

	ITEM NUMBER	GAUGE	BARREL		MAGAZINE CAPACITY	CHOKE TUBES INCLUDED	OVERALL LENGTH		DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SXP U	INIVERSAL	. HUN	TER									
NEW	512321290	12	24"	3 1/2"	4*	F, M, IC	45"	13 3/4"	1 5/8"	2"	6 3/4	\$509.99
NEW	512321291	12	26"	3 1/2"	4*	F, M, IC	47"	13 3/4"	1 5/8"	2"	6 7/8	509.99
NEW	512321292	12	28"	3 1/2"	4*	F, M, IC	49"	13 3/4"	1 5/8"	2"	7	509.99
NEW	512321390	12	24"	3"	4*	F, M, IC	44 1/2"	13 3/4"	1 5/8"	2"	6 5/8	469.99
NEW	512321391	12	26"	3"	4*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 3/4	469.99
NEW	512321392	12	28"	3"	4*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 7/8	469.99
NEW	512321690	20	24"	3"	5*	F, M, IC	44 1/2"	13 3/4"	1 5/8"	2"	6 3/8	509.99
NEW	512321691	20	26"	3"	5*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 1/2	509.99
NEW	512321692	20	28"	3"	5*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 5/8	509.99

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER



**1952 -** The Featherweight variant of the Model 70 is introduced, and its stock becomes the signature profile of The Rifleman's Rifle.

Winchester introduces the 308 Winchester cartridge that becomes the standard of the North Atlantic Treaty Organization (NATO).

NILO Farms, (Olin spelled backward) a 640-acre hunting and shooting facility in Godfrey, Illinois, is created as part of Winchester's ongoing commitment to product development, field-testing and modern game management.



## SHADOWS, FADE INTO BLACK.



The receiver on the Winchester Super X<sup>®</sup> Pump Black Shadow Deer shotgun is drilled and tapped for Winchester scope bases and rings. See the full line of bases and rings on page 77.

1955 - The Model 88 is introduced, breathing new life into the lever-action rifle. The 243 Winchester cartridge is introduced.

**1956 -** The 458 Winchester Magnum cartridge is introduced

- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't spook wary game
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- **3" AND 3 1/2" CHAMBER** 12 gauge models give you the magnum advantage to reach out for long-range game
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your game and situation

• SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives

• 22" FULLY-RIFLED BARREL is designed to provide optimum

finish won't spook wary game

challenging shots

accuracy with modern sabots and slugs

lasts longer than traditional bluing

SIGHT offer a fast, natural sight picture

• 3" CHAMBER gives you the ability to reach out for

your hands a sure, non-slip grip and the non-glare matte black

BLACK CHROME PROTECTION on the bolt and other components

TRUGLO® FIBER-OPTIC FRONT SIGHT AND ADJUSTABLE REAR

 HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion

- **BLACK CHROME PROTECTION** on the bolt and other components lasts longer than traditional bluing
- BRASS FRONT SIGHT BEAD offers a fast, natural sight picture
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- ROTARY BOLT with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated, even with gloves
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue

#### **BLACK SHADOW<sup>®</sup> DEER**

- ALLOY RECEIVER is drilled and tapped for scope bases
- **3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM** is easily removed without tools
- **ROTARY BOLT** with four massive lugs provides strength, support and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated, even with gloves
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek

	ITEM NUMBER	GAUGE	BARREL		MAGAZINE CAPACITY		OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SXP I	<b>BLACK SHA</b>	DOW	/									
	512251291	12	26"	3 1/2"	4*	F, M, IC	47"	13 3/4"	1 5/8"	2"	6 7/8	\$429.99
	512251292	12	28"	3 1/2"	4*	F, M, IC	49"	13 3/4"	1 5/8"	2"	7	429.99
	512251391	12	26"	3"	- 4*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 3/4	379.99
	512251392	12	28"	3"	4*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 7/8	379.99
-	512251691	20	26"	3"	5*	F, M, IC	46 1/2"	13 3/4"	1 5/8"	2"	6 1/2	399.99
	512251692	20	28"	3"	5*	F, M, IC	48 1/2"	13 3/4"	1 5/8"	2"	6 5/8	399.99
SXP I	<b>BLACK SHA</b>	DOW	DEER	2								
_	512261340	12	22"	3"	4*	1:35" RH Twist	43"	13 3/4"	1 5/8"	2"	6 7/8	\$519.99
*TOTAL A	MMUNITION CAPAC	ITY INCLU	DES ONE	ADDITIONAL	SHELL IN TH	IE CHAMBER						

1958 - Chuck Connors stars as Lucas McCain in the hit TV series "The Rifleman" which runs in primetime for six seasons. Conner's chosen firearm is the Winchester Model 1892 with a large D-shaped lever loop.

1959 - Two-time national champion King Buck, the most honored black labrador retriever bred and trained at NILO Farms and Kennels, is the first and only dog to appear on the Federal Duck Stamp.

USED BY PERMISSION USEWS



### **GAGAGI** RACK IT AND LET IT RIP.



Two user-interchangeable combs and height adjust spacers let you tune comb height on your SXP® Extreme Deer for perfect eye-to-sight alignment with your choice of sighting systems.

OVERALL LENGTH DROP DROP AT NOMINAL SUGGESTED LENGTH OF PULL AT COMB HEEL WT. (LBS.) RETAIL ITEM NUMBER GAUGE BARREL CHAMBER MAGAZINE CAPACITY RATE OF TWIST SXP EXTREME DEER 3" 4\* 1:35" RH Twist 43" 13 3/4" 1 3/4" 2" 7 NEW : 512312340 12 22" : \$559.99 SXP EXTREME DEER HUNTER 12 3" 4\* 1:35" RH Twist 43" 13 3/4" 1 3/4" 2" 7 \$619.99 **NEW** 512313240 22"

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

**1960 -** The Model 100 autoloading centerfire rifle is introduced. This trim rifle becomes instantly popular with hunters wanting faster follow-up shots.

Winchester begins production of the new M14 rifle for the U.S. Military, ultimately building more than 350,000 of the total 1.3 million M14 rifles made.

The 264 Winchester Magnum and 338 Winchester Magnum cartridges are introduced.

**1961 -** The Power Point bullet is introduced, designed to provide more rapid expansion on thin-skinned game.





The receivers on both Winchester Super X<sup>®</sup> Pump Extreme Deer shotgun models are drilled and tapped for Winchester scope bases and rings, allowing you to easily attach an optional scope or electronic sight to fully utilize the incredible accuracy of today's shotgun slug ammo. See the full line of bases and rings on page 77.

- SYNTHETIC PISTOL GRIP STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't spook wary game
- **TWO INTERCHANGEABLE COMB PIECES** allow you to fine tune drop at comb for use with iron, electronic or optical sights
- **TWO INTERCHANGEABLE LENGTH OF PULL SPACERS** allow you to fine-tune length of pull for a perfect stock fit
- 22" FULLY-RIFLED BARREL is designed to provide optimum accuracy with modern sabots and slugs
- **3" CHAMBER** gives you the ability to reach out for challenging shots
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing

• TRUGLO® FIBER-OPTIC FRONT SIGHT AND ADJUSTABLE REAR SIGHT offer a fast, natural sight picture

NEW

- ALLOY RECEIVER is drilled and tapped for scope bases
- 3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM is easily removed without tools
- **ROTARY BOLT** with four massive lugs provides strength, support and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek



- TWO INTERCHANGEABLE COMB PIECES allow you to fine tune drop at comb for use with iron, electronic or optical sights
- **TWO INTERCHANGEABLE LENGTH OF PULL SPACERS** allow you to fine-tune length of pull for a perfect stock fit
- 22" FULLY-RIFLED BARREL is designed to provide optimum accuracy with modern sabots and slugs
- **3" CHAMBER** gives you the ability to reach out for challenging shots
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing

#### NEW EXTREME DEER HUNTER

- TRUGLO® FIBER-OPTIC FRONT SIGHT AND ADJUSTABLE REAR SIGHT offer a fast, natural sight picture
- ALLOY RECEIVER is drilled and tapped for scope bases
- **3-SHOT ADAPTOR WITH SPEED-PLUG SYSTEM** is easily removed without tools
- **ROTARY BOLT** with four massive lugs provides strength, support and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek

**1962 -** The Winchester Mark 5 shot collar is introduced, enclosing the shot column and greatly improving patterning performance.

MARK 5

UPER

**1963 -** The 200 Series of rimfire rifles are introduced with different models offering lever-action, pump-action or autoloading operation. Magnum rimfire and deluxe models soon follow to fill out the 200 family.

The Model 101 over-and-under shotgun is introduced and quickly becomes popular with clay target and upland shooters alike.

### PROTECTION, PROTECTION, THE ULTIMATE DEFENSE FOR YOUR HOME, CAMP OR BOAT.

ITEM NUMBER GAUGE BARREL CHAMBER MAGAZINE CHOKE TUBE OVERALL LENGTH DROP DROP AT NOMINAL SUGGESTED LENGTH\*\* OF PULL AT COMB HEEL WT. (LBS.) RETAIL SXP ULTIMATE DEFENDER 4\* BREACHER 38 1/2" 13 3/4" 1 3/8" 1 5/8" 7 1/2 512298395 12 18" \$499.99 3" SXP ULTIMATE MARINE DEFENDER 512299395 12 18" 3" 4\* BREACHER 38 1/2" 13 3/4" 1 3/8" 1 5/8" \$539.99 7 1/2 \*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER \*\*W/O BREACHER CHOKE TUBE

SP

**1963 -** The 300 Winchester Magnum cartridge is introduced, filling an mportant performance niche between Winchester's 264 and 338 Magnums. Winchester's introduction of Grex granular plastic buffer dramatically decreases deformation in buckshot loads.

**1964 -** The Model 70 undergoes a significant redesign to adapt to a changing marketplace. The Model 1400 autoloading shotgun and the Model 1200 pump shotgun are introduced.



- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't give away your position
- TACTICAL RIBBED FOREARM for better control when you need it most
- 3" CHAMBER gives you greater load versatility when using birdshot, buckshot, slugs or other special purpose rounds
- **INVECTOR-PLUS CHOKE TUBE SYSTEM** is equipped with an extended, ported door-breacher choke tube
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion even under the most adverse conditions
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- **GHOST RING REAR SIGHT** is integrated into the receiver-mounted Picatinny rail for a crisp sight picture even under adverse lighting conditions

- **PROTECTED FRONT SIGHT BLADE** offers a fast, natural sight picture and is ideal for modern slugs and buckshot
- FRONT-MOUNTED PICATINNY RAILS allow you to mount optional tactical lights or lasers
- ROTARY BOLT with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated, even with gloves
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch, especially important when shooting heavy buckshot and slug loads

### LTIMATE MARINE DEFENDER

- MATTE HARD CHROME PLATING on barrel, magazine tube, slide arms and other components for the ultimate protection against wear and the elements
- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't give away your position
- TACTICAL RIBBED FOREARM for better control when you need it most
- 3" CHAMBER gives you greater load versatility when using birdshot, buckshot, slugs or other special purpose rounds
- INVECTOR-PLUS CHOKE TUBE SYSTEM is equipped with an extended, ported door-breacher choke tube
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing

 GHOST RING REAR SIGHT is integrated into the receiver-mounted Picatinny rail for a crisp sight picture even under adverse lighting conditions

TECHNOLOGY

BREACHEE

- **PROTECTED FRONT SIGHT BLADE** offers a fast, natural sight picture and is ideal for modern slugs and buckshot
- FRONT-MOUNTED PICATINNY RAILS allow you to mount optional tactical lights or lasers
- **ROTARY BOLT** with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch, especially important when shooting heavy buckshot and slug loads



1964 - The first of many Winchester Factory Commemoratives is a Model 1894 produced for the Wyoming Diamond Jubilee. It remains among the rarest of all the Winchester Factory Commemoratives, and establishes the Custom Shop as an important part of commemorative design and production.

The United States makes a major military commitment to defend South Vietnam.



**1965 -** Winchester introduces the legendary AA shotshell. Its durable one-piece compression-formed hull is ideal for reloading and quickly becomes the "go-to" shell for millions of clay target shooters.

### KA-CHUNK. sound defense.

**1965 -** While the "Horse & Rider" have been part of the Winchester brand since 1919 when it was used by the Winchester Repeating Arms Company, it is not until now that the "Horse & Rider" trademark is officially registered.

Winchester introduces Double X, a high velocity game load with buffered, copper-plated hard shot.



**1966 -** To mark the 100th Anniversary of Winchester Repeating Arms, a goldtone plated Model 1894 named the Model 66 Centennial is introduced. 1966 - SGT Carlos N. Hathcock II uses a standard Winchester Model 70 match rifle for sniper duty with the First Marine Division in South Vietnam. After two tours of duty and 93 confirmed kills he becomes the most well-known sniper of the conflict.

SXP

54



The receivers on both the Winchester Super X® Pump Defender and Marine Defender shotgun models are drilled and tapped for Winchester scope bases and rings. See the full line of bases and rings on page 77.

- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't give away your position
- TACTICAL RIBBED FOREARM for better control when you need it most
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- FIXED CYLINDER CHOKE barrel handles both slugs and buckshot
- ALLOY RECEIVER is drilled and tapped for scope bases

A REAL PROPERTY AND A REAL PROPERTY AND

DEFENDER"

CYL

- TRADITIONAL BRASS BEAD FRONT SIGHT offers a fast, natural sight picture
- ROTARY BOLT with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated, even with gloves
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

- MATTE HARD CHROME PLATING on barrel, magazine tube, slide arms and other components for the ultimate protection against wear and the elements
- ALLOY RECEIVER is drilled and tapped for scope bases
- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't give you away
- TACTICAL RIBBED FOREARM for better control when you need it most
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion

- MARINE DEFENDER
- **TRADITIONAL BRASS BEAD FRONT SIGHT** plus a removable TRUGLO® fiber-optic sight offer a fast, natural sight picture
- INVECTOR-PLUS CHOKE TUBE SYSTEM with cylinder choke installed works with slugs or buckshot
- **ROTARY BOLT** with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE	CHOKE TUBES INCLUDED	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SXP	DEFENDER											
	512252395	12	18"	3"	5*	N/A	38 1/2"	13 3/4"	1 3/8"	1 5/8"	6 1/4	\$349.99
	512252695	20	18"	3"	5*	N/A	38 1/2"	13 3/4"	1 3/8"	1 5/8"	6	379.99
SXP	MARINE DE	FEND	ER									
	512268395	12	18"	3"	5*	CYL	38 1/2"	13 3/4"	1 3/8"	1 5/8"	6 1/4	\$399.99
NEW	512268695	20	18"	3"	5*	CYL	38 1/2"	13 3/4"	1 3/8"	1 5/8"	6 1/4	429.99

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

**1969 -** Winchester introduces WinChoke, one of the first interchangeable choke tube systems offered on a factory shotgun

John Wayne wins the Academy Award for Best Actor for his portrayal of Rooster Cogbun, the one-eyed U.S. Deputy Marshal in the classic western film "True Grit." In the film's climatic scene Wayne rides in a full gallop joust against a band of outlaws with the horse's reins in his teeth, twirling and firing his trademark large loop Winchester Model 1892 carbine with one hand.

**1967 -** The Model 190 autoloading imfire rifle is introduced and more than two million are eventually produced.

### TOM TAKERS. THAT TOM IS TOAST.



Two user-interchangeable combs and height adjust spacers let you tune comb height on your SXP<sup>®</sup> Long Beard for perfect eye-to-sight alignment with your choice of sighting systems.

#### LONG BEARD<sup>™</sup> CHOKE TUBE

Aggressively avid turkey hunters will go to great lengths to tag that trophy tom. The Winchester Super X<sup>®</sup> Pump Long Beard<sup>™</sup> model features an extended Extra-Full Turkey tube with a fluted body, knurled friction ring and camo front band. It's designed to extract every bit of potential from Winchester's<sup>®</sup> Long Beard<sup>™</sup> XR<sup>™</sup> turkey ammunition.

**1971 -** To mark the 100th Anniversary of the NRA, Winchester introduces a special Model 1894 Musket with full-length stock and a Model 64 rifle with a half-length magazine.

PUNCHISTON

**1972 -** A rimfire version of the Model 1894 is launched. Called the 9422 it helps introduce a whole new generation to the Winchester lever-action mystique.

- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the Mossy Oak® Break-Up Country® camo non-glare finish won't spook wary birds
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- A 3" CHAMBER IN 20 GAUGE, OR A 3 1/2" CHAMBER IN 12 GAUGE gives you the power to reach out for those long-range turkeys
- INVECTOR-PLUS EXTRA-FULL TURKEY CHOKE TUBE for a tight, dense pattern
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion

- TURKEY HUNTER
- ALLOY RECEIVER is drilled and tapped for scope bases
- **TRUGLO® FIBER-OPTIC ADJUSTABLE SIGHTS** offer a fast, natural sight picture
- ROTARY BOLT with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- **CROSSBOLT SAFETY** is easily operated, even with gloves
- BLACK CHROME PROTECTION on the bolt and other components lasts longer than traditional bluing
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue



- SYNTHETIC PISTOL GRIP STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the Mossy Oak<sup>®</sup> Break-Up Country<sup>®</sup> camo finish won't spook wary birds
- **TWO INTERCHANGEABLE COMB PIECES** allow you to fine tune drop at comb for use with iron, electronic or optical sights
- **TWO INTERCHANGEABLE LENGTH OF PULL SPACERS** allow you to fine-tune length of pull for a perfect stock fit
- **BACK-BORED TECHNOLOGY** provides optimum shot patterns that are dense and even
- CHOICE OF 3" OR 3 1/2" CHAMBER gives you the power to reach out for those long-range turkeys
- INVECTOR-PLUS EXTRA-FULL LONG BEARD TURKEY CHOKE TUBE for a tight, dense pattern, especially with Winchester<sup>®</sup> Long Beard<sup>™</sup> XR<sup>™</sup> ammunition

- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- ALLOY RECEIVER is drilled and tapped for scope bases
- TRUGLO® FIBER-OPTIC ADJUSTABLE SIGHTS offer a fast, natural sight picture
- **ROTARY BOLT** with four massive lugs provides strength and solid lockup
- DROP-OUT TRIGGER GROUP allows easy cleaning
- CROSSBOLT SAFETY is easily operated, even with gloves
- **BLACK CHROME PROTECTION** on the bolt and other components lasts longer than traditional bluing
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

\$519.99
549.99
\$559.99
529.99

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER \*\*OVERAL LENGTH DOES NOT INCLUDE CHOKE TUBE

> 1973 - The National Wild Turkey Foundation (NWTF) is founded to help conserve the wild turkey and preserve the heritage of hunting. Winchester is one of the NWTF's first partners in conservation.

**1974 -** The Super X Model 1 autoloading shotgun introduced — the first of the Super X automatic shotguns.

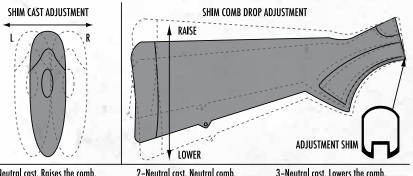
### RY CYCLING SPE 'S THE AUTOLOADING SHOTGUN THAT'S FAST ENOUGH TO PUT 12 SHELLS DOWN RANGE IN A MERE 1,442 SECONDS WITH ABSOLUTE RELIABILITY. IT'S JUST WHAT YOU WANT WHEN A FLURRY OF CLAYS ARE INBOUND ON YOUR STATION OR A COVEY OF QUAIL EXPLODE RIGHT AT YOUR FEET. THAT'S WHEN THE SUPER X°3 LETS YOU SHOW THE WORLD WHAT YOU CAN DO WITH A SHOTGUN AT YOUR SHOULDER.



There is no reason to put up with a shotgun that does not fit you, because proper stock fit is critical to comfortable and accurate shooting. Most Super X®3 shotguns come with LENGTH OF PULL SPACERS that fit between the stock and the recoil pad. allowing easy adjustments to length of pull. When the length of pull is adjusted properly you smoothly shoulder the gun with confidence and the felt recoil you experience is greatly diminished. Adjustments range from 13 3/4" to 14 3/4" on wood stocks and from 14 1/4" to 14 3/4" on synthetic stock models.



Getting pounded by recoil is a thing of the past with the INFLEX TECHNOLOGY **RECOIL PAD.** Specially shaped rib structures located inside the pad help direct and channel the recoil impulse, moving the comb down and away from your cheek to reduce felt recoil to very manageable levels, even when shooting heavy magnum loads. A hard heel insert on the pad makes mounting the Super X<sup>®</sup>3 snag-free.



1-Neutral cast. Raises the comb. 1R/1L – Changes cast. Raises the comb.

2-Neutral cast. Neutral comb. 2R/2L-Changes cast. Neutral comb. 3-Neutral cast. Lowers the comb. 3R/3L-Changes cast. Lowers the comb.

Every shooter is different, and no single stock design will perfectly fit every person. MULTI-AXIS CAST/DROP SHIMS on Super X®3 synthetic stock models allow you to easily adjust both cast on/cast off and drop at comb over a 1/4" range simply by inserting one of the six special shims between the receiver and the buttstock.



The AMBIDEXTROUS SAFETY button on the Super X®3 is located at the rear of the trigger guard and is easily reversible for both right- or left-handed shooters.

1 62 . 3%



The DROP-OUT TRIGGER GROUP is easy to remove for cleaning or lubrication.



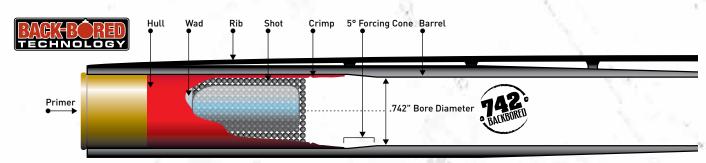
1975 - The Buffalo Bill Historic Center in Cody, Wyoming begins negotiations to secure the Winchester Repeating Arms corporate gun collection. Thousands of Winchester guns land millions of pages of important corporate documents) become the cornerstone of the new Cody Firearms Museum.



1976 - The nation celebrates its 200th anniversary with fireworks and firearms. Winchester introduces the Bicentennial Model 1894 finished with an antique silver receiver, special engraving and an inlaid stock medallion

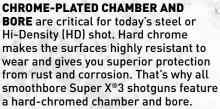
A team of six trapshooters uses six Winchester Super X Model 1 shotguns to set a new world's one-day record of 24,000 thrown targets, crushing the old mark by 9,000 targets.

Winchester leads the industry by introducing the first non-toxic Steel Shot loads.



**BACK-BORED TECHNOLOGY** is based on extensive research and testing to find the secret to tighter, more consistent patterns. Instead of the traditional bore size of .729", this research shows the ideal 12 gauge interior diameter is .742". In 20 gauge barrels the ideal bore diameter is .630" instead of the standard .618". If the bore is any larger the gases will blow by the shot cup and reduce pellet velocity. If the bore is too tight the pellets are deformed as they pass through the forcing cone, causing poor ballistic performance.







**LOAD DIVERSITY** means a Super X<sup>®</sup>3 can reliably shoot them all, from light factory field shells to heavy magnum waterfowl and turkey loads. That's why the Super X3 has been proven as the most versatile autoloader on the range, in the marsh and in the field.



From the duck blind to the firing line, the **INVECTOR-PLUS CHOKE TUBE SYSTEM** is the world's most consistent. The Super X<sup>®</sup>3 comes with full, modified and improved cylinder flush-mounted choke tubes so your gun is ready for anything, right out of the box. Additional choke tubes are available at your local firearms dealer.







The **ACTIVE VALVE SYSTEM** automatically self-adjusts to allocate the exact gas pressure necessary to reliably cycle a wide range of loads commonly used for hunting or target shooting. When firing the heaviest magnum loads in 3 1/2" models, gases vent upward and a portion of them are vented forward out the Quadra-Vent<sup>™</sup> ports in the forearm to help regulate bolt speed. Both 3" and 3 1/2" Super X®3 shotguns will reliably cycle even 1 1/8 oz., 2 3/4" light field loads.



Excess gases from heavy loads are channeled through the forward **QUADRA-VENT™** ports for cleaner and more reliable operation.

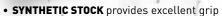
**1977 -** The Winchester Arms Collectors Association is organized. Its thousands of members are devoted to the preservation, understanding and collecting of Winchester firearms and related products as well as the role these products had in forging America's heritage.

THE*MINCHESTER*ARMS

#### **1978 -** The Model 1300 pump shotgun and Model 1500 autoloading shotgun are introduced.

The Model 23 side-by-side shotgun is introduced, the first production double in the Winchester lineup since the Model 21 became a custom order-only item in 1960.





- MATTE NICKEL-PLATED RECEIVER is strong, lightweight aluminum alloy to reduce weight for a fast, easy swing
- SIGNATURE RED BRILEY<sup>®</sup> bolt handle, bolt release button and magazine cap weight system
- **BACK-BORED TECHNOLOGY** provides optimum shot patterns that are dense and even
- PORTED PERMA-COTE GRAY BARREL WITH VENT RIB, TRU-GLO® FIBER-OPTIC SIGHT AND WHITE MID-BEAD gives you a clean sighting plane
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion

NEW T-WRENCH, LF, IM, M, IC, SK

- EXTENDED SIGNATURE INVECTOR-PLUS CHOKE TUBES offer consistent, reliable patterns
- ACTIVE VALVE SYSTEM cycles a wide variety of loads while reducing felt recoil
- CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow adjustments for a perfect fit
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- DROP-OUT TRIGGER GROUP allows easy cleaning

1979 - The first Matched Set of One Thousand commemorative in Winchester history is released. It pairs a Model 1894 and a Model 9422 rimfire carbine with matching serial numbers along with a gold-satin finish and special engraving.

Silvertip high-performance defensive pistol ammunition is introduced in both 45 ACP and 9mm.

**1980 -** Winchester sets a new industry standard by introducing the one ounce rifled shotgun slug.



initiate the separation and parachute recovery systems on the Space Shuttle's solid rocket booster engines.

1

# DREAM FIELDS. HITTHEMALLTHIS SEASON.

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE CAPACITY	CHOKE TUBES	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SX3 F	ELD											
	511144391	12	26"	3"	4*	F, M, IC	47"	14 1/4"	1 1/2"	1 3/4"	6 3/4	\$1,069.99
	511144392	12	28"	3"	4*	F, M, IC	49"	14 1/4"	1 1/2"	1 3/4"	6 7/8	1,069.99
	511144691	20	26"	3"	4*	F, M, IC	47"	14 1/4"	1 3/8"	1 7/8"	6 3/8	1,139.99
	511144692	20	28"	3"	- 4*	F, M, IC	49"	14 1/4"	1 3/8"	1 7/8"	6 1/2	1,139.99
*TOTAL AM	MUNITION CAPAC	ITY INCLU	JDES ONE	ADDITIONAL	SHELL IN TH	E CHAMBER						

**1984 -** A Winchester brand reproduction is offered of the classic Parker side-by-side shotgun. Production continues until 1989.

Four avid hunters in Montana form the Rocky Mountain Elk Foundation, dedicated to elk, elk hunting and protecting the habitat they need to thrive.

62



1985 - Winchester is awarded the contract to operate the government's Lake City Army Ammunition Plant in Independence, Missouri. Over the next 15 years the plant will deliver more than 8 billion rounds of mil-spec ammunition.

- SATIN OIL FINISH WALNUT STOCK WITH CLASSIC CUT CHECKERING improves grip and looks elegant
- MATTE BLACK RECEIVER is strong, lightweight aluminum alloy to reduce weight for easy carrying
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- VENT RIB gives you a smooth, clean sighting plane and helps reduce weight
- BRASS FRONT SIGHT BEAD offers a fast, natural sight picture in a wide variety of lighting conditions

• COMPACT 13" LENGTH OF PULL to fit smaller statured shooters

• MATTE BLACK RECEIVER is strong, lightweight aluminum alloy to

• BACK-BORED TECHNOLOGY provides optimum shot patterns that

BRASS FRONT SIGHT BEAD offers a fast, natural sight picture in a

• VENT RIB gives you a smooth, clean sighting plane and helps

SATIN OIL FINISH WALNUT STOCK WITH CLASSIC CUT

**CHECKERING** improves grip and looks elegant

reduce weight for easy carrying

wide variety of lighting conditions

are dense and even

reduce weight



- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- INVECTOR-PLUS CHOKE TUBES offer consistent, reliable patterns
- ACTIVE VALVE SYSTEM cycles a wide variety of loads while reducing felt recoil
- PACHMAYR® DECELERATOR® RECOIL PAD provides optimal protection against felt recoil
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- DROP-OUT TRIGGER GROUP allows easy cleaning



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		CHAMBER	CAPACITY :	CHOKE TUBES INCLUDED	OVERALL LENGTH	LENGTH OF PULL	AT COMB	HEEL	NOMINAL : WT. (LBS.)	SUGGESTED		
SX3 FIELD COMPACT												
146390 12	24"	3"	4*	F ,M, IC	43 3/4"	13"	1 1/2"	1 3/4"	6 5/8	\$1,069.99		
146391 12	26"	3"	4*	F, M, IC	45 3/4"	13"	1 1/2"	1 3/4"	6 3/4	1,069.99		
146392 12	28"	3"	4*	F, M, IC	47 3/4"	13"	1 1/2"	1 3/4"	6 7/8	1,069.99		
146690 20	24"	3"	4*	F, M, IC	43 3/4"	13"	1 5/8"	1 7/8"	6 1/4	1,139.99		
146691 20	26"	3"	4*	F, M, IC	45 3/4"	13"	1 5/8"	1 7/8"	6 3/8	1,139.99		
146692 20	28"	3"	4*	F, M, IC	47 3/4"	13"	1 5/8"	1 7/8"	6 1/2	1,139.99		
	146690         20           146691         20           146692         20	146391         12         26"           146392         12         28"           146690         20         24"           146691         20         26"           146692         20         28"	146391         12         26"         3"           146392         12         28"         3"           146690         20         24"         3"           146691         20         26"         3"           146692         20         28"         3"	146391         12         26"         3"         4*           146392         12         28"         3"         4*           146690         20         24"         3"         4*           146691         20         26"         3"         4*           146692         20         28"         3"         4*	146391         12         26"         3"         4*         F, M, IC           146392         12         28"         3"         4*         F, M, IC           146690         20         24"         3"         4*         F, M, IC           146691         20         24"         3"         4*         F, M, IC           146691         20         26"         3"         4*         F, M, IC           146692         20         28"         3"         4*         F, M, IC	146391         12         26"         3"         4*         F, M, IC         45 3/4"           146392         12         28"         3"         4*         F, M, IC         47 3/4"           146690         20         24"         3"         4*         F, M, IC         43 3/4"           146691         20         26"         3"         4*         F, M, IC         43 3/4"	146391         12         26"         3"         4*         F, M, IC         45 3/4"         13"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"           146690         20         24"         3"         4*         F, M, IC         43 3/4"         13"           146691         20         26"         3"         4*         F, M, IC         45 3/4"         13"           146692         20         28"         3"         4*         F, M, IC         47 3/4"         13"	146391         12         26"         3"         4*         F, M, IC         45 3/4"         13"         1 1/2"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"         1 1/2"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"         1 1/2"           146690         20         24"         3"         4*         F, M, IC         43 3/4"         13"         1 5/8"           146691         20         26"         3"         4*         F, M, IC         45 3/4"         13"         1 5/8"           146692         20         28"         3"         4*         F, M, IC         47 3/4"         13"         1 5/8"	146391         12         26"         3"         4*         F, M, IC         45 3/4"         13"         1 1/2"         1 3/4"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"         1 1/2"         1 3/4"           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"         1 1/2"         1 3/4"           146690         20         24"         3"         4*         F, M, IC         43 3/4"         13"         1 5/8"         1 7/8"           146691         20         26"         3"         4*         F, M, IC         45 3/4"         13"         1 5/8"         1 7/8"           146692         20         28"         3"         4*         F, M, IC         47 3/4"         13"         1 5/8"         1 7/8"	146391         12         26"         3"         4*         F, M, IC         45 3/4"         13"         1 1/2"         1 3/4"         6 3/4           146392         12         28"         3"         4*         F, M, IC         47 3/4"         13"         1 1/2"         1 3/4"         6 7/8           146690         20         24"         3"         4*         F, M, IC         43 3/4"         13"         1 1/2"         1 3/4"         6 7/8           146690         20         24"         3"         4*         F, M, IC         43 3/4"         13"         1 5/8"         1 7/8"         6 1/4           146691         20         26"         3"         4*         F, M, IC         45 3/4"         13"         1 5/8"         1 7/8"         6 3/8           146692         20         28"         3"         4*         F, M, IC         47 3/4"         13"         1 5/8"         1 7/8"         6 3/8           146692         20         28"         3"         4*         F, M, IC         47 3/4"         13"         1 5/8"         1 7/8"         6 1/2		

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

1986 - The Kevlar<sup>®</sup>-reinforced WinLite synthetic stock is offered, marking another first for the Model 70. 1987 - A group of private investors form a new corporation named U.S. Repeating Arms Company, Inc. and purchase the firearm manufacturing assets of U.S. Repeating Arms Company. A minority stake is taken by Fabrique Nationale (FN). Over the next several years FN through its Browning Arms Company subsidiary becomes the sole owner of U.S. Repeating Arms Company, Inc. U.S. Repeating Arms Company, Inc. U.S. Repeating Arms Company, Inc. and sells Winchester brand rifles and shotguns through a trademark license agreement with Olin Corporation.

Winchester introduces Silvertip Hollow Point Boattail rifle ammunition.

### DARK KNIGHTS. DARK KNIGHTS. THE PERFECT GUNS FOR BIRDS AND BEASTS.

1991 - Fabrique Nationale (FN), through its affiliate Browning Arms Company acquires a controlling ownership of U.S. Repeating Arms Company, Inc. Plans are made by FN to build an entirely new, modern production facility in New Haven, Connecticut.

The magnificent Model 70 Custom Shop Super Grade with controlled round feeding is the lead item in this year's catalog. **1991 -** Winchester introduces the Super-X BRI Sabot Slug, setting a new standard for shotgun accuracy and terminal performance.

90% of the small arms ammunition used in Operation Desert Storm is supplied by facilities owned or operated by Winchester. **1992 -** The Pre-'64 Model 70 action design returns to general production.

The Model 70 with a stainless steel receiver and barrel and a black synthetic stock is introduced, instantly making the legendary rifle as modern as tomorrow.



- SELF-ADJUSTING ACTIVE VALVE SYSTEM cycles a wide variety of loads while reducing felt recoil
- **QUADRA-VENT™ PORTS** vent excess gases for cleaner operation
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow adjustments for a perfect fit
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue



#### CANTILEVER BUCK

- **TRUGLO® FIBER-OPTIC FRONT SIGHT** with adjustable rear sight gathers light for fast, quick pointing
- SELF-ADJUSTING ACTIVE VALVE SYSTEM cycles a wide variety of loads while reducing felt recoil
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
   CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow
- adjustments for a perfect fit
- INFLEX TECHNOLOGY RECOIL PAD directs felt recoil down and away from your cheek to reduce flinch and fatigue

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE CAPACITY	CHOKE TUBES	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT	NOMINAL WT. (LBS.)	SUGGESTED RETAIL	
SX3 B	LACK SHA	DOW											
	511123291	12	26"	3 1/2"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	7	\$1,069.99	
1.8-	511123292	12	28"	3 1/2"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	7 1/4	1,069.99	
	511123391	12	26"	3"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	7	999.99	
	511123392	12	28"	3"	- 4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	7 1/4	999.99	
	511123691	20	26"	3"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	6 5/8	1,069.99	
	511123692	20	28"	3"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	6 3/4	1,069.99	
SX3 CANTILEVER BUCK													
	511147340	12	22"	3"	4**	1:28" RH Twist	43"	14 1/4"	1 3/4"	2"	7 3/4	\$1,149.99	
	511147640	20	22"	3"	4**	1:24" RH Twist	43"	14 1/4"	1 3/4"	2"	7 1/2	1,199.99	

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

\*\*MAGAZINE CAPACITY DEPENDS ON SHELL LENGTH. SOME SLUGS ARE LONGER THAN STANDARD 2 3/4" SHOT SHELLS.

1993 - The Model 70 Custom Sharpshooter is introduced. Fitted with a Schneider stainless steel barrel, it comes with a 1 MOA accuracy guarantee and is one of the world's first match-grade factory rifles. The Model 12 and Model 42 pump shotguns and the Model 52 rimfire rifle are reintroduced in the

Winchester Classic Traditions line. High-performance, water-resistant Super-X Drylok Super Steel Waterfowl shotshells are introduced. Winchester introduces Supreme Fail Safe rifle ammunition. **1994** - The new firearms factory for making Winchester brand firearms in New Haven, Connecticut opens with great fanfare, including a horse and cowboy-costumed rider walking up and down the factory aisles.

your hands a sure, non-slip grip and the non-glare matte black finish won't spook wary game
BACK-BORED TECHNOLOGY provides optimum shot patterns that

SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives

- are dense and even
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your situation
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- BRASS BEAD FRONT SIGHT offers a fast, natural sight picture

- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare matte black finish won't spook wary game
- RIFLED 22" BARREL optimized for extreme accuracy with 2 3/4" and 3" sabots and slugs
- MATTE BLACK RECEIVER is strong, lightweight aluminum alloy for easy carrying
- **WEAVER®-STYLE CANTILEVER RAIL DESIGN** makes it easy to attach an electronic sight or conventional scope

65

# HUNTER'S CALL TIMETO HIDE IN PLAIN SIGHT.

1. 1.	1922	100										
	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE CAPACITY		OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SX3 W	ATERFOW	<u>VL HU</u>	NTER									
	511155291	12	26"	3 1/2"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	7	\$1,199.99
	511155292	12	28"	3 1/2"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	7 1/8	1,199.99
	511155391	12	26"	3"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	7	1,139.99
	511155392	12	28"	3"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	7 1/8	1,139.99
	511155691	20	26"	- 3"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	6 5/8	1,199.99
-	511155692	20	28"	3"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	6 3/4	1,199.99
					CUELL INT.						•••••••••••	••••••••••

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

 1995 - After decades of absence from the Winchester brand product offerings, an engraved, limited edition 100th Anniversary Model 1895 lever action rifle is introduced.
 Winchester gives clay target shooters the performance edge with the new AA Super Handicap shotshell. **1996 -** The optional Ballistic Optimizing Shooting System (BOSS) is introduced. BOSS combines a barrel tuner and ported muzzle break and allows the shooter to fine tune their rifle to get maximum accuracy with just a twist of the wrist.

Kim Rhode becomes the youngest women's shooting champion in Olympic history in Atlanta, Georgia.



- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare Mossy Oak<sup>®</sup> Shadow Grass Blades camo finish won't spook wary waterfowl
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your situation
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to corrosion and wear from steel shot
- VENT RIB gives you a smooth, clean sighting plane
- TRUGLO® LONG BEAD™ FIBER-OPTIC FRONT SIGHT offers true, precise sight picture

• ACTIVE VALVE GAS SYSTEM cycles a wide variety of loads while reducing felt recoil

**ACTIVE VALVE** 

ECHNOLOGY

**ACTIVE VALVE** 

- QUADRA-VENT<sup>™</sup> PORTS vent excess gases for cleaner operation
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow adjustments for perfect fit
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare Mossy Oak<sup>®</sup> Break-Up Country<sup>®</sup> camo finish won't spook wary birds
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- INVECTOR-PLUS CHOKE TUBE SYSTEM offers consistent patterns to match your situation
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- VENT RIB gives you a smooth, clean sighting plane
- TRUGLO® LONG BEAD™ FIBER-OPTIC FRONT SIGHT offers true, precise sight picture

- ACTIVE VALVE GAS SYSTEM cycles a wide variety of loads while reducing felt recoil
- QUADRA-VENT<sup>™</sup> PORTS vent excess gases for cleaner operation
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow adjustments for perfect fit
- DRILLED AND TAPPED RECEIVER for mounting your favorite scope
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue

	ITEM NUMBER	GAUGE	BARREL LENGTH	CHAMBER	MAGAZINE CAPACITY	CHOKE TUBES INCLUDED	OVERALL LENGTH	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED
SX3 U	NIVERSAL	. HUN	TER									
	511167291	12	26"	3 1/2"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	7	\$1,239.99
	511167292	12	28"	3 1/2"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	7 1/8	1,239.99
	511167691	20	26"	3"	4*	F, M, IC	47"	14 1/4"	1 3/4"	2"	6 5/8	1,239.99
	511167692	20	28"	3"	4*	F, M, IC	49"	14 1/4"	1 3/4"	2"	6 3/4	1,239.99
*TOTAL AN												

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER

**1997 -** The Model 1892 lever-action rifle

Winchester introduces the Supreme line of ultra high-performance ammunition.

makes its reappearance.

**1998 -** A new era of autoloading shotgun performance begins with the introduction of the Winchester Super X2. For the first time since 1935 the <u>Model 1886 appears</u>

under the Winchester brand in a magnificent High Grade version, chambered in 45-70 Government.

Winchester introduces AA® Super Pigeon® Loads & Supreme® Bismuth No-Tox® Shotshells.



# HELLOTOTHE GUNS.

#### LONG BEARD<sup>™</sup> XR<sup>™</sup> IS LETHAL AT LONGER RANGES. If you think 40 yards is as far as you can take a trophy tom, think again. With Winchester<sup>®</sup> Long Beard<sup>™</sup> XR<sup>™</sup> and



its new Shot-Lok<sup>™</sup> Technology, your effective range can increase by 20 to 30 yards and still deliver devastating, one-shot on-turkey performance.

Sec.	ITEM NUMBER	GAUGE	BARREL	CHAMBER	MAGAZINE	CHOKE TUBES INCLUDED	OVERALL LENGTH**	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
SX3	WTF CAN	TILEV	'ER TU	IRKEY								
13° K	511169290	12	24"	3 1/2"	4*	X-FULL TURKEY	45"	14 1/4"	1 3/4"	2"	7 1/2	\$1,199.99
3.5	511169690	20	24"	3"	4*	X-FULL TURKEY	45"	14 1/4"	1 3/4"	2"	7 1/8	1,199.99
SX3	LONG BEAR	2D										
	511168290	12	24"	3 1/2"	4*	LONG BEARD	45"	14 1/4"	1 3/4"	2"	7 1/2	\$1,269.99
*TOTAL			IDEC ONE		CUELL IN TH	CULAMPER **OVERALL LENOTU	DOEC NOT IN		C TUDE	••••••	•••••••••••••••••••••••••••••••••••••••	

\*TOTAL AMMUNITION CAPACITY INCLUDES ONE ADDITIONAL SHELL IN THE CHAMBER \*\*OVERALL LENGTH DOES NOT INCLUDE CHOKE TUBE

2000 - The Supreme<sup>®</sup> over-and-under shotgun is introduced. Made in Belgium, this well-balanced smoothbore also represents the worldwide sourcing of firearms product manufacturing under the Winchester brand.

The Model 1885 Low Wall rimfire rifle is reintroduced. The Model 70 named "Bolt-Action Rifle of the Century" by Shooting Times.

Xpert Steel Shotshells are introduced.

**2001 -** The Model 9410 leveraction shotgun makes its debut.

The 300 WSM (Winchester Short Magnum) cartridge is introduced. The 300 WSM offers long action magnum performance in a short action rifle. Additional WSM calibers soon follow.



Supreme Partition Gold High Velocity Sabot Slugs are introduced.

During the first decade of the Global War on Terror, Winchester will deliver over two billion rounds of ammunition to support America's Warfighters.

#### **EXTRA-FULL TURKEY CHOKE TUBE**

A tight, dense pattern of heavy shot is critical for taking turkeys. You get an Invector-Plus Extra-Full Turkey choke tube standard with the Super X®3 NWTF® Cantilever Turkey shotgun. The knurled friction band makes it easy to install or remove and the camo front band won't give you away to a sharp-eyed tom.



- SYNTHETIC STOCK WITH TEXTURED GRIPPING SURFACES gives your hands a sure, non-slip grip and the non-glare Mossy Oak® Break-Up Country® camo finish won't spook wary turkeys
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- INVECTOR-PLUS EXTRA-FULL TURKEY EXTENDED CHOKE TUBE with Mossy Oak® Break-Up Country® camo front band produces a tight, tom-busting pattern
- 24" BARREL is easy to swing in tight brush
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion

SYNTHETIC PISTOL GRIP STOCK WITH TEXTURED GRIPPING

SURFACES gives your hands a sure, non-slip grip and the

non-glare Mossy Oak<sup>®</sup> Break-Up Country<sup>®</sup> finish won't spook

THREE INTERCHANGEABLE COMB INSERTS AND THREE RECOIL

**PAD OPTIONS** let you fine tune the shotgun's fit to match your

• BACK-BORED TECHNOLOGY provides optimum shot patterns that

• INVECTOR-PLUS BRILEY<sup>®</sup> EXTRA-FULL LONG BEARD<sup>™</sup> EXTENDED

**CHOKE TUBE** is optimized for Winchester<sup>®</sup> Long Beard<sup>™</sup> XR<sup>™</sup> ammunition to produce a tight, tom-busting pattern

### • TRUGLO® FIBER-OPTIC FRONT SIGHT WITH ADJUSTABLE REAR

- SIGHT gathers light for fast, quick pointing
- WEAVER®-STYLE CANTILEVER RAIL DESIGN makes it easy is to attach an electronic sight or conventional scope
- QUADRA-VENT<sup>™</sup> PORTS vent excess gases for cleaner operation
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible
- CAST/DROP SHIMS AND LENGTH OF PULL SPACERS allow adjustments for perfect fit
- **INFLEX TECHNOLOGY RECOIL PAD** directs felt recoil down and away from your cheek to reduce flinch and fatigue



- 24" BARREL is easy to swing in tight brush
- HARD CHROME-PLATED CHAMBER AND BORE make these surfaces highly resistant to wear and corrosion
- TRUGLO® FIBER-OPTIC FRONT SIGHT WITH ADJUSTABLE REAR SIGHT gathers light for fast, guick pointing
- WEAVER®-STYLE CANTILEVER RAIL DESIGN makes it easy to attach an electronic sight or conventional scope
- QUADRA-VENT<sup>™</sup> PORTS vent excess gases for cleaner operation
- DROP-OUT TRIGGER GROUP allows easy cleaning
- AMBIDEXTROUS CROSSBOLT SAFETY is easily reversible

#### LONG BEARD<sup>™</sup> CHOKE TUBE

wary turkeys

shooting style

are dense and even

Aggressively avid turkey hunters will go to great lengths to tag that trophy tom. The Winchester Super X®3 Long Beard<sup>™</sup> model features an extended Extra-Full Turkey tube with a fluted body, knurled friction ring and camo front band. It's designed to extract every bit of potential from Winchester's<sup>®</sup> Long Beard<sup>™</sup> XR<sup>™</sup> turkey ammunition.



**2003 -** Building on the "shorter is better" concept, the Winchester Super Short Magnums (WSSM) are unveiled.

with a top tang-mounted sliding safety. Winchester introduces AccuBond CT rifle ammo and Super-Target shotshells.

2005 - The Winchester Super X2 autoloader sets the first of three new world records.

### DDEL 101 STANDARD OF ELEGANC IF YOU'VE ALWAYS WANTED THE QUALITY AND PERFORMANCE OF A FINE BELGIAN-MADE OVER AND

UNDER, BUT DIDN'T WANT TO TAKE OUT A SECOND MORTGAGE, HERE'S THE PERFECT STACKBARREL FOR YOU. THE MODEL 101° IS BUILT ALONG THE CLASSIC LINES OF THE ORIGINAL, USING THE LATEST IN MANUFACTURING PROCESSES AND MATERIALS TO CREATE AN OVER AND UNDER THAT WILL LAST.



Today's Model 101<sup>®</sup> features the same FAMILIAR DIMENSIONS set long ago by the original. The familiar drop at comb and narrow, comfortable grip ensure time-tested comfort and performance.





The Model 101<sup>®</sup> has the drop on the original with the advantage of a LOW-**PROFILE RECEIVER.** This means that recoil occurs in-line, directly back for faster follow-up shots with less muzzle jump. Also, your forward hand can be closer to the bore centerline, bringing your hands, face and sighting plane into a more natural alignment for more intuitive and accurate shooting.

An ADJUSTABLE COMB stock allows you to modify individual height and cast on/off for a custom fit in just seconds. (Hex wrench is included.)



Getting pounded by recoil is now a thing of the past with the patented **PACHMAYR® DECELERATOR® RECOIL PAD** with snag-free heel. Found on all Model 101<sup>®</sup> shotguns, it reduces felt recoil to very manageable levels, even when shooting heavy magnum loads.

Every Model 101<sup>®</sup> shotgun has FINELY CUT CHECKERING to improve grip and add artistic elegance to the well-figured walnut stock and forearm.



An ADJUSTABLE TRIGGER SHOE lets you fine tune its fore and aft position to your precise length of pull for more comfortable shooting on Pigeon and Sporting models. (A steel hex wrench is included.)



Sporting and Field models have a fitted STEEL GRIP CAP to add a touch of graceful elegance.

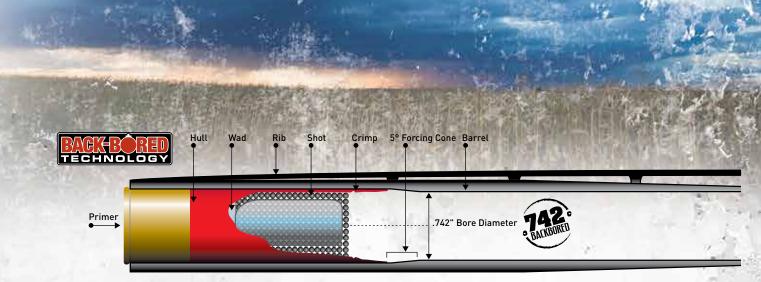


2005 - Winchester Ammunition celebrates its new rimfire manufacturing operations in Oxford, Mississippi. This location is also now home to one of the most stateof-the-art facilities in the world for centerfire rifle and handgun ammunition manufacturing.

2006 - Production ceases at the factory in New Haven, Connecticut operated by U.S. Repeating Arms Company, Inc. in producing Winchester branded firearms. The Super X3 autoloading shotgun is introduced. Its improved, self-adjusting Active Valve gas system gives outstanding reliability with virtually any factory shotshell. Supreme Elite XP<sup>3</sup> rifle ammunition and Supreme Xtended Range Hi-Density turkey loads are introduced.

the pair

70 🔤



**BACK-BORED TECHNOLOGY** is based on extensive research and testing to find the secret to tighter, more consistent patterns. Instead of the traditional bore size of .729", this research shows the ideal 12 gauge interior diameter is .742". If the bore is any larger the gases will blow by the shot cup and reduce pellet velocity. If the bore is too tight the pellets are deformed as they pass through the forcing cone, causing poor ballistic performance.



**CHROME-PLATED CHAMBERS AND BORES** are found in all Winchester Model 101<sup>®</sup> shotguns. This critical plating provides protection from thousands of heavy, high density, abrasive loads. This extra feature virtually eliminates wear and tear caused by thousands of shells.



**TOUGH STEEL HINGE** areas bear tension from recoil with each shot, so the Model 101<sup>®</sup> shotgun is built with surfaces that are 49% larger than many competitors. The surfaces are machined simultaneously with the hinge, ensuring perfect alignment.



From the field to the range, the **INVECTOR-PLUS CHOKE TUBE SYSTEM** is the world's most consistent. All Model 101<sup>®</sup> shotguns come with either extended Signature or flush-mounted Invector-Plus tubes, depending on the model. Additional tubes are available at your local firearms dealer.





The Model 101<sup>®</sup> shotgun's **LOCKING LUGS** have 30% more contact surface than the competition for an action that's the strongest in the industry and built to last.

**2007 -** The Select Model 101 is introduced with the added benefits of a low-profile receiver and the Invector-Plus interchangeable choke system.

**2008 -** The Model 70 rifle returns to the market. It's equipped with the latest three-lever M.O.A. Trigger System and an improved three-position safety.

Winchester Supreme E-Tip lead-free ammunition is introduced.



# DOUBLE UP. CRUSH YOUR COMPETITION.



MODEL 101<sup>®</sup> PIGEON TRAP ADJUSTABLE COMB



- **TRADITIONAL MODEL 101**<sup>®</sup> **SHOTGUN DIMENSIONS** give you a performance advantage plus classic styling
- LOW-PROFILE RECEIVER gives you faster target acquisition, a more controlled swing and less felt recoil
- TRUGLO® TRU-BEAD® INTERCHANGEABLE FIBER-OPTIC FRONT SIGHT offers a fast, natural sight picture
- BACK-BORED TECHNOLOGY provides optimum shot patterns that are dense and even
- STEEL GRIP CAP adds a touch of classic elegance

• EXTENDED SIGNATURE INVECTOR-PLUS CHOKE TUBES offers predictable patterns to match your situation

T-WRENCH, LF, IM, M, IC, SK

ECHNOLOGY

- ADJUSTABLE TRIGGER SHOE for perfect length of pull
- HARD CHROME-PLATED CHAMBERS AND BORES make these surfaces highly resistant to wear and corrosion
- **49% MORE HINGE SURFACE AREA** than our competitors, giving you greater strength for long-term wear
- 30% MORE LOCKING LUG CONTACT AREA keeps the action tighter and minimizes wear
- PACHMAYR® DECELERATOR® RECOIL PAD absorbs felt recoil to reduce flinch and fatigue

2009 - Based on technology developed for the FBI, Winchester Ammunition introduces PDX1 Defender personal defense handgun ammunition. **2010 -** The Super X Pump shotgun is introduced. Built using the latest manufacturing technology, the SXP offers all the features that have made Winchester brand pumps favorite among sportsmen for generations.

In honor of the 200th birthday of Oliver F. Winchester, Winchester offers a special Model 1894 rifle and limited edition collectible ammunition.





- HIGH GLOSS GRADE II/III WALNUT STOCK WITH 20 LINES-PER-INCH CUT CHECKERING looks elegant and improves grip
- ADJUSTABLE COMB OPTION lets you custom fit the stock to your shooting style
- LOW-PROFILE NICKEL-PLATED RECEIVER WITH CLASSIC PIGEON ENGRAVING gives you faster target acquisition, a more controlled swing and less felt recoil
- TRUGLO® TRU-BEAD® INTERCHANGEABLE FIBER-OPTIC FRONT SIGHT offers a true, precise sight picture
- **TRADITIONAL MODEL 101® SHOTGUN DIMENSIONS** give you a performance advantage plus classic styling

T-WRENCH, XF, F, IM

- EXTENDED SIGNATURE INVECTOR-PLUS CHOKE TUBES offer predictable patterns to match your situation
- **BACK-BORED BARRELS** provide optimum shot patterns that are dense and even
- PORTED BARRELS reduce muzzle jump and help tame felt recoil
- ADJUSTABLE TRIGGER for perfect length of pull
- HARD CHROME-PLATED CHAMBERS AND BORES make these surfaces highly resistant to wear and corrosion
- WHITE LINE SPACER PACHMAYR® DECELERATOR® RECOIL PAD provides optimal protection against felt recoil



EVERY MODEL 101<sup>®</sup> SPORTING AND TRAP SHOTGUN COMES WITH A DURABLE, FITTED ABS HARD CASE IMPRINTED WITH THE WINCHESTER REPEATING ARMS<sup>®</sup> LOGO.

	ITEM NUMBER	GAUGE	BARREL	CHAMBER	CHOKE TUBES INCLUDED	OVERALL LENGTH**	LENGTH OF PULL	DROP AT COMB	DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED RETAIL
MODE	EL 101 PIGE	ON T	RAP							1	and the second
	513057493	12	30"	2 3/4"	XF, F, IM	47 5/8"	14 5/8"	1 1/2"	2 3/8"	7 1/2	\$2,519.99
	513057494	12	32"	2 3/4"	XF, F, IM	49 5/8"	14 5/8"	1 1/2"	2 3/8"	7 5/8	2,519.99
MODE	EL 101 PIGE	ON T	RAP (/	ADJUS1	TABLE COMB)						
	513059493	12	30"	2 3/4"	XF, F, IM	47 5/8"	14 5/8"	1 1/2"*	2 3/8"*	7 1/2	\$2,679.99
	513059494	12	32"	2 3/4"	XF, F, IM	49 5/8"	14 5/8"	1 1/2"*	2 3/8"*	7 5/8	2,679.99
MODE	EL 101 SPO	RTING	à								100
	513054492	12	28"	2 3/4"	LF, IM, M, IC, SK	45 5/8"	14 5/8"	1 3/8"	2 3/8"	7 1/8	\$2,379.99
	513054493	12	30"	2 3/4"	LF, IM, M, IC, SK	47 5/8"	14 5/8"	1 3/8"	2 3/8"	7 1/4	2,379.99
	513054494	12	32"	2 3/4"	LF, IM, M, IC, SK	49 5/8"	14 5/8"	1 3/8"	2 3/8"	7 3/8	2,379.99
*ADJUSTA	BLE COMB STOCK	DIMENSI	ONS ARE M	IEASURED W	ITH COMB IN THE LOWEST F	POSITION. **[	DOES NOT IN	ICLUDE ADD	ED LENGTH	OF CHOKE TU	IBES.

2011 - Winchester Blind Side Steel ammunition, with its 'hex' shape shot and diamond cut wad, is named ammo product of the year by Outdoor Life and NRA American Hunter.



2012 - The legendary Model 71 lever-action rifle returns to production.

Razor Boar XT ammunition debuts — the first Winchester product specifically designed for hunting wild hogs. **2013 -** The Model 1873 Short Rifle is introduced.

The Gould Brothers begin shooting Winchester shotguns in their exhibitions.

The 17 Winchester Super Magnum debuts. At 3,000 feet per second, it's the fastest rimfire cartridge in the world.



73

# SWEET SWING. HEYEAR-ROUND FEATHER DUSTER.

2014 - Long Beard XR redefines turkey hunting ammunition. SHOT LOK technology uses a liquid resin that hardens, keeping the shot perfectly round as it travels down the barrel. It sets two new world records at the NWTF still target competition in Edgefield, South Carolina.

Designed for the new shooter, Winchester's W Train & Defend ammunition is matched for range training and personal defense. The National Park Service finds an original Winchester Model 1873 rifle leaning against a gnarled juniper tree in a remote part of the Great Basin National Park in Nevada.

74



- HIGH GLOSS GRADE II/III WALNUT STOCK WITH 20 LINES-PER-INCH CUT CHECKERING looks elegant and improves grip
- LOW-PROFILE RECEIVER gives you faster target acquisition, a more controlled swing and less felt recoil
- STEEL GRIP CAP adds a classic touch
- BACK-BORED BARRELS provide optimum shot patterns that are dense and even
- HARD CHROME-PLATED CHAMBERS AND BORES make these
- surfaces highly resistant to wear and corrosion

- INVECTOR-PLUS CHOKE TUBES offer predictable patterns to match your situation
- 49% MORE HINGE SURFACE AREA than our competitors, giving you greater strength for long-term wear
- 30% MORE LOCKING LUG CONTACT AREA keeps the action tighter and minimizes wear
- WHITE LINE SPACER PACHMAYR® DECELERATOR® RECOIL PAD provides optimal protection against felt recoil

ITEM NUMBER	GAUGE	BARREL	CHAMBER	CHOKE TUBES	OVERALL LENGTH	LENGTH I OF PULL AT		DROP AT HEEL	NOMINAL WT. (LBS.)	SUGGESTED
MODEL 101 FIEL	D									
513046371	12	26"	3"	F, M, IC	43 1/4"	14 1/4" 1	3/8"	2 3/8"	6 3/4	\$1,899.99
513046361	12	28"	3"	F, M, IC	45 1/4"	14 1/4" 1	3/8"	2 3/8"	7	1,899.99

**2015 -** The introduction of the XPR rifle marks the first new Winchester brand bolt action centerfire design in more than 50 years. It is a robust, reliable and affordable hunting rifle that's intended to carry the brand forward for decades to come.

Deer Season XP rifle ammunition debuts, with a larger polymer tip for improved expansion.

This year marks the 50th anniversary of Winchester AA shotshells.

2016 - Winchester Repeating Arms proudly introduces a host of classic commemoratives including the Model 1866 Yellow Boy — the gun that started it all 150 years ago.

#### WINCHESTER® CHOKE TUBES

Winchester® Signature choke tubes are unsurpassed in the shotgun industry. In collaboration with Briley®, one of the most renowned makers of choke tubes in the world, the Invector-Plus and Standard Invector tubes are carefully machined from the best materials and calibrated to the strictest tolerances to deliver shot patterns exceeding your highest expectations. Installing these tubes in your barrel ensures that you are getting optimum patterning for the most challenging of wild game and the most difficult presentations in clay target shooting.

- 1	ITEM NUMBER	GA.	DESCRIPTION	DIAMETER	CONS- TRICTION	SUGGESTED RETAIL	ITEM GA. DESCRIPTION DIAMETER CONS- TRICTION GA.
IGNA	TURE IN	VEC	TOR-PLUS	CHOKE	TUBES		INVECTOR-PLUS CHOKE TUBES
	OR WINCHESTE 101 SHOTGUN		EME, SELECT, SUPE	R X2, SUPER X	3, SUPER X P	UMP	12 GAUGE FOR WINCHESTER SUPREME, SELECT, SUPER X2, SUPER X3, SUPER X PUMP AND MODEL 101 SHOTGUNS
	61307103	12	Turkey	.660	.082	¢ ( 0, 00	613050 12 Extra-Full .700 .040 \$34.9
	0130/103	12	(Camo Band)	.000	.002	\$49.99	613051 12 Full .705 .035 34.9
	6130703	12	Extra-Full Trap	.700	.040	49.99	613052 12 Improved .715 .025 34.9 Modified
•••••	6130713	12	Full	.705	.035	49.99	613053 12 Modified .720 .020 34.9
	6130723	12	Light Full	.710	.030	49.99	613054 12 Improved .730 .010 34.9
	6130733	12	Improved Modified	.715	.025	49.99	613055 12 Skeet .735 .005 34.9
····· •	6130743	12	Modified	.720	.020	49.99	613056 12 Cylinder .740 .000 34.9
	6130753	12	Light Modified	.725	.015	49.99	STANDARD INVECTOR CHOKE TUBES           12 GAUGE FOR WINCHESTER SUPER X2 PRACTICAL MODELS           6130303         12           Full         .690           .035         \$29.9'
	6130763	12	Improved Cylinder	.730	.010	49.99	6130313 12 Improved .700 .025 29.9
	6130773	12	Skeet	.735	.005	49.99	6130323 12 Modified .705 .020 29.9
	6130783	12	Cylinder	.740	.000	49.99	Improved
	6130793	12	Spreader/ Diffuser	Rifled	—	74.99	6130333 12 Cylinder .715 .010 29.9
<b>i</b> .			Diffuser	i	<b>.</b>		6130343 12 Skeet .720 .005 29.9
				1000			6130353 12 Cylinder .725 .000 29.9

WINCHESTER

SUPER X RIFLE         112029906         300 Win Mag         79.           112029904         270 WSM         79.           112029905         300 WSM         79.           SUPER X RIFLE         112029905         300 Win Mag         79.           SUPER X RIFLE         112029903         30-06 Sprg         \$79.           112029902         300 Win Mag         79.           112029903         30-06 Sprg         \$79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112029800         270 Win, 30-06 Sprg         \$29.           112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 308 Win M		AND IN CASE	ITEM NUMBER	DESCRIPTION	SUGGESTED
MODEL IN SHORENS       12       Long Beard       .665       .077       \$69.99       112029907       30-06 Sprg       \$79.         Image: Super x Rifle Magazine       Image: Super x Rifle Magazine <td><b>DNG BEARD INVECTOR-PLUS</b></td> <td>CHOKE TUBE</td> <td>SUPER X RIFLE</td> <td>the second se</td> <td>1 Color Sec.</td>	<b>DNG BEARD INVECTOR-PLUS</b>	CHOKE TUBE	SUPER X RIFLE	the second se	1 Color Sec.
W         61305106         12         Long Beard         .665         .077         \$69.99         112029907         30-06 Sprg         \$79.           SUPER X RIFLE         Image: Constraint of the state o	GAUGE FOR WINCHESTER SUPREME, SELECT, SUPER	2, SUPER X3, SUPER X PUMP	HINGED FLOORPI	LATE MAGAZINE	
SUPER X RIFLE       112029906       300 Win Mag       79,         112029905       300 WSM       79,         112029905       300 WSM       79,         SUPER X RIFLE       DETACHABLE FLOORPLATE MAGAZINE       112029903         MAGAZINE       112029900       270 WSM       79,         112029900       270 WSM       79,       112029900       270 WSM       79,         112029900       270 WSM       79,       112029900       270 WSM       79,         112029900       270 WSM       79,       112029900       270 WSM       79,         112029901       300 WSM       79,       112029901       300 WSM       79,         XPR RIFLE DETACHABLE BOX MAGAZINE       112098800       270 Win, 30-06 Sprg       \$29,         112098801       7mm Rem Mag, 300 Win Mag,       29,         112098802       243 Win, 7mm-08 Rem,       29,         308 Win       308 Win       29,         308 Win       270 WSM, 300 WSM,       29,	EW 61305106 12 Long Beard	665 077 \$69.99	112029907	30-06 Sprg	\$79.9
SUPER X RIFLE MAGAZINE         112029904         270 WSM         79.           112029905         300 WSM         79.           SUPER X RIFLE MAGAZINE         112029903         30-06 Sprg         \$79.           112029902         300 Win Mag         79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112029902         300 Win Mag         79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           XPR RIFLE DETACHABLE BOX MAGAZINE         112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 30.         29.         308 Win         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.         308 Win         29.           112098803         270 WSM, 300 WSM, 29.         29.         308 Win         29.			112029906	300 Win Mag	79.9
SUPER X RIFLE HINGED FLOORPLATE MAGAZINE         SUPER X RIFLE         SUPER X RIFLE           112029903         30-06 Sprg         \$79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           308 Win         29.         308 Win         29.	1	17 N	112029904	270 WSM	79.9
SUPER X RIFLE MAGAZINE         DETACHABLE FLOORPLATE MAGAZINE           112029903         30-06 Sprg         \$79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029800         270 WSM         79.           112029801         300 WSM         79.           112098801         700 Win, 30-06 Sprg         \$29.           112098801         700 Win, 30-06 Sprg         \$29.           112098802         243 Win, 7mm-08 Rem, 338 Win         29.           308 Win         29.         308 Win         29.           112098803         270 WSM, 300 WSM,         29.			112029905	300 WSM	79.9
SUPER X RIFLE MAGAZINE         112029903         30-06 Sprg         \$79.           112029900         300 Win Mag         79.           112029900         270 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029901         300 WSM         79.           112029800         270 Win, 30-06 Sprg         \$29.           112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           308 Win         29.         308 Win         29.	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1		SUPER X RIFLE		
SUPER X RIFLE HINGED FLOORPLATE MAGAZINE         112029902         300 Win Mag         79.           112029900         270 WSM         79.         112029901         300 WSM         79.           112029901         300 WSM         79.         112029901         300 WSM         79.           XPR RIFLE DETACHABLE BOX MAGAZINE         112098800         270 Win, 30-6 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           112098803         270 WSM, 300 WSM,         29.			DETACHABLE FLO	OORPLATE MAGAZINE	
INGED FLOORPLATE MAGAZINE         112027902         300 Will Mag         79           112029900         270 WSM         79           112029901         300 WSM         79           112029901         300 WSM         79           XPR RIFLE DETACHABLE BOX MAGAZINE         112098800         270 Win, 30-06 Sprg         \$29           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29         308 Win         29           112098802         243 Win, 7mm-08 Rem, 308 Win         29         270 WSM, 300 WSM, 270 WSM, 300 WSM,         29			112029903	30-06 Sprg	\$79.9
MAGAZINE         112029900         270 WSM         79.           112029901         300 WSM         79.           XPR RIFLE DETACHABLE BOX MAGAZINE         112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.         338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 300 WSM, 29.         308 Win         29.         270 WSM, 300 WSM, 29.			112029902	300 Win Mag	79.9
112029901         300 WSM         79.           XPR RIFLE DETACHABLE BOX MAGAZINE         12098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.         338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.         308 Win         29.           112098803         270 WSM, 300 WSM, 29.         200 WSM, 200 WSM, 29.         200 WSM, 200 WSM, 29.			<b>.</b>	270 WSM	79.9
112098800         270 Win, 30-06 Sprg         \$29.           112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           112098802         270 WSM, 300 WSM, 308 Win         29.           270 WSM, 300 WSM,         29.					79.9
112098801         7mm Rem Mag, 300 Win Mag, 338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           SUPER X RIFLE         112098803         270 WSM, 300 WSM, 270 WSM, 300 WSM,         29.	1				
112098801         338 Win Mag         29.           112098802         243 Win, 7mm-08 Rem, 308 Win         29.           SUPER X RIFLE         112098803         270 WSM, 300 WSM, 270 WSM, 300 WSM, 29.         29.	9		112098800		\$29.9
SUPER X RIFLE         112098802         308 Win         27.           270 WSM, 300 WSM,         29.         270 WSM, 300 WSM,         29.		- A.	112098801	338 Win Mag	29.9
			112098802	308 Win	29.9
		SUPER X RIFLE DETACHABLE	112098803		29.9

XPR RIFLE DETACHABLE BOX MAGAZINE

#### WINCHESTER® SCOPE BASES AND RINGS

Make sure your favorite Winchester® firearm carries its scope with Winchester bases and rings. Designed and manufactured with absolute precision from 7000-series aircraft grade aluminum alloy (or solid steel where noted) these mounts will hold today's highmagnification scopes without shifting zero.

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XPR AND MODEL 70 RIFLE SCOPE SET WITH INTEGRATED BASES simplify mounting and help ensure your scope will stay zeroed in adverse conditions.



**BASES AND RINGS** are available in **GLOSS FINISH** to match scope and firearm.



WINCHESTER BASES for XPR RIFLE and SHOTGUNS accept Weaver-style rings.

	ITEM NUMBER	DESCRIPTION	SUGGESTED RETAIL
SCOP		AND RINGS	
	62100	Scope Set, M70, Std Height, Matte, 1"	\$69.99
	62200	Scope Set, M70, Med Height, Matte, 1"	69.99
	62300	Scope Set, M70, High Height, Matte, 1"	69.99
	62101	Scope Set, M70, Std Height, Matte, 30mm	69.99
	62201	Scope Set, M70, Med Height, Matte, 30mm	69.99
	62301	Scope Set, M70, High Height, Matte, 30mm	69.99
	62102	Scope Set, M70 Safari, Std Height, Matte, 1"	69.99
	62202	Scope Set, M70 Safari, Med Height, Matte, 1"	69.99
	62302	Scope Set, M70 Safari, High Height, Matte, 1"	69.99
	62103	Scope Set, M70 Safari, Std Height, Matte, 30mm	69.99
	62203	Scope Set, M70 Safari, Med Height, Matte, 30mm	69.99
	62303	Scope Set, M70 Safari, High Height, Matte, 30mm	69.99
	63100	Scope Set, M70, Std Height, Gloss, 1"	69.99
	63200	Scope Set, M70, Med Height, Gloss, 1"	69.99
	63300	Scope Set, M70, High Height, Gloss, 1"	69.99
	63101	Scope Set, M70, Std Height, Gloss, 30mm	69.99
	63201	Scope Set, M70, Med Height, Gloss, 30mm	69.99
	63301	Scope Set, M70, High Height, Gloss, 30mm	69.99
	63102	Scope Set, M70 Safari, Std Height, Gloss, 1"	69.99
	63202	Scope Set, M70 Safari, Med Height, Gloss, 1"	69.99
	63302	Scope Set, M70 Safari, High Height, Gloss, 1"	69.99
	63103	Scope Set, M70 Safari, Std Height, Gloss, 30mm	69.99
	63203	Scope Set, M70 Safari, Med Height, Gloss, 30mm	69.99
	63303	Scope Set, M70 Safari, High Height, Gloss, 30mm	69.99
	62620	Scope Set, XPR, Std Height, Matte ,1"	69.99
	62621	Scope Set, XPR, Med Height , Matte, 1"	69.99
	62622	Scope Set, XPR, High Height, Matte, 1"	69.99
	64630	Scope Set, XPR, Std Height, Matte, 30mm	69.99
	64631	Scope Set, XPR, Med Height, Matte, 30mm	69.99
	64632	Scope Set, XPR, High Height, Matte, 30mm	69.99
	63500	Steel Base, M70, Gloss	44.99
	63501	Steel Base, M1885 High Wall Hunter, Gloss	104.99
	63502	Steel Base, M1885 Low Wall, Gloss	104.99
	63600	Steel Rings, Std Height, Gloss, 1"	99.99
	63601	Steel Rings, Med Height, Gloss, 1"	99.99
	63602	Steel Rings, High Height, Gloss, 1"	99.99
	63603	Steel Rings, Std Height, Gloss, 30mm	99.99
	63604	Steel Rings, Med Height, Gloss, 30mm	99.99
	63605	Steel Rings, High Height, Gloss, 30mm	99.99
	62500	Alloy Base, SXP, Matte	29.99
	62501	Alloy Base, SX3/SX2, Matte	29.99
	62502	Weaver-style Alloy Base, XPR, 2-Piece, Matte	24.99
	62600	Weaver-style Alloy Rings, Std Height, Matte, 1"	34.99
	62601	Weaver-style Alloy Rings, Med Height, Matte, 1"	34.99
	62602	Weaver-style Alloy Rings, High Height, Matte, 1"	34.99
	62610	Weaver-style Alloy Rings, Std Height, Matte, 30mm	34.99
	62611	Weaver-style Alloy Rings, Med Height, Matte, 30mm	34.99
· · · · · · · · · · · · ÷	62612	Weaver-style Alloy Rings, High Height, Matte, 30mm	34.99

**BASES** for **1885 RIFLES** accept Winchester-style rings.

**SXP BASE** 

77

SUPER X PUMP 611251291 611251292 611251391 611251392 611251392 611270291 611270292 611254291 611254291 611254292 611254391 611254391 611257391 611257391 611257391 611267391 611267391 800 800 800 800 800 800 800 80	12 12 12 12 12 12 12 12 12 12 12 12 12 1	3 1/2" 3 1/2" 3" 3 1/2" 3 1/2" 3 1/2" 3 1/2" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3	26" 28" 26" 28" 26" 28" 26" 28" 24" 24" 24" 24" 24" 24" 26" 28" 26" 28" 26" 28" 26" 28" 26" 28" 26" 28"	EY BARRELS Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MAtte Blued, Vent Rib, with 1 X-Full Extended Invector-Plus Choke Tube Matte Blued, Vent Rib 5 Shot, with 1 Modified Invector-Plus Choke Tube Matte Blued, Vent Rib 5 Shot, with 1 Modified Invector-Plus Choke Tube Matte Blued, Kifled, TRUGLO Sights MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified I	\$149.99 149.99 149.99 149.99 189.99 189.99 189.99 189.99 179.99 179.99 159.99 139.99 139.99 139.99 139.99 189.99 189.99 189.99 189.99 189.99 189.99 189.99 189.99 189.99
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NEW         611290291           NEW         611290292           NEW         611260391           NEW         611260392           NEW         611290392           611251691         611251692           611251692         611251653           SUPER X3 RIFLI         611108340           611107340         611121340	12 12 12 12 12 12 12 20 20 20 20	3 1/2" 3 1/2" 3" 3" 3" 3" 3" 3" 3" 3"	26" 28" 26" 28" 26" 28"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	189.99 189.99 189.99
NEW         611290292           NEW         611260391           NEW         611260392           NEW         611290392           611251691         611251692           611251653         611251653           SUPER X3 RIFLI         611108340           611107340         611121340	12 12 12 12 12 12 20 20 20 20	3 1/2" 3" 3" 3" 3" 3" 3" 3" 3"	28" 26" 28" 26" 28"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	189.99 189.99
NEW         611260391           NEW         611260392           NEW         611290391           NEW         611290392           611251691         611251692           611251653         SUPER X3 RIFL           611108340         611107340           611121340         611121340	12 12 12 20 20 20	3" 3" 3" 3" 3"	28" 26" 28"	Max-4, Vent Rib, with 1 Modified Invector-Plus Choke Tube Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	
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NEW 611290392 611251691 611251692 611251653 SUPER X3 RIFL 611108340 611107340 611121340	12 20 20 20	3" 3" 3"	28"		
611251691 611251692 611251653 SUPER X3 RIFL 611108340 611107340 611121340	20 20 20	3" 3"			189.99
611251692 611251653 SUPER X3 RIFL 611108340 611107340 611121340	20 20	3"		Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	189.99
611251653 SUPER X3 RIFL 611108340 611107340 611121340	20		26"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	149.99
SUPER X3 RIFL 611108340 611107340 611121340	•			Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	149.99
611108340 611107340 611121340	ED B	3"	•	Matte Blued, Vent Rib, with 1 X-Full Extended Invector-Plus Choke Tube	159.99
611107340 611121340					
611121340	12	3"		Matte Blued, Rifled, Cantilever Scope Mount with Synthetic Forearm*	\$579.99
· · · · · · · · · · · · · · · · · · ·	12	3"	22"	MOBU, Rifled, Cantilever Scope Mount with Synthetic Forearm*	659.99
	12	3"		MOINF, Rifled, Cantilever Scope Mount with Synthetic Forearm*	659.99
· · · · · · · · · · · · · · · · · · ·	12	: 3 1/2"	22"	Matte Blued, Rifled, Cantilever Scope Mount with Synthetic Forearm*	539.99
611121240	12	3 1/2"	22"	MOINF, Rifled, Cantilever Scope Mount with Synthetic Forearm*	539.99
611062640 611121640	20 20	3"	22" 22"	Matte Blued, Rifled, Cantilever Scope Mount MOINF, Rifled, Cantilever Scope Mount	539.99 599.99
SUPER X3 FIELI					
				Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	\$519.99
611053261	12	3 1/2"		Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	519.99
611054371	12	3"	************	Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	419.99
611054361	12	3"	28"	Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	419.99
611054691	20	3"	26"	Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	419.99
611054692	20	3"		Perma-Cote UT Gray, Vent Rib, with 1 Modified Invector-Plus Choke Tube	419.99
611123291	12	3 1/2"	26"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	459.99
611123292	12	3 1/2"	28"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	459.99
611123391	12	3"	26"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	399.99
611123392	12	3"	28"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	399.99
611123691	20	3"	26"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	399.99
611123692	20	3"	28"	Matte Blued, Vent Rib, with 1 Modified Invector-Plus Choke Tube	399.99
611155291	12	3 1/2"		MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
611155292	12	3 1/2"	28"	MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
611074271	12	3 1/2"	26"	MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
611074261	12	3 1/2" 3"	28"	MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
611155691	20		• • • • • • • • • • • • •	MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
611115692 NEW 611158291	20	3" 3 1/2"	28" 26"	MOSGB, Vent Rib, with 1 Modified Invector-Plus Choke Tube MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW 611158292	12	3 1/2"		MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW 611159291	12	3 1/2"		Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW 611159292	12	3 1/2"		Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
<b>NEW</b> 611158391	12	3"	************	MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	539.99
<b>NEW</b> 611158392	12	3"	28"	MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	539.99

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NEW \_ 611158372 \_ 12 \_ 3 \_ 28 \_ MUBE, Vent Rid, With 1 Modified Invector-Plus Choke Tube \_ 535 DO NOT ATTEMPT THE USE OF 3 1/2" CHAMBERED BARRELS WITH 3" RECEIVERS NOR 3" CHAMBERS WITH 3 1/2" RECEIVERS. \*TO PREVENT DAMAGE TO FOREARMS, THESE 12 GAUGE SUPER X3 RIFLED CANTILEVER BARRELS ARE DELIVERED WITH A NEW FOREARM SPECIFICALLY DESIGNED TO FIT OVER THE THICKER, RIFLED BARREL WALL.

	ITEM NUMBER	GA.	CHAMBER	BARREL	DESCRIPTION	SUGGESTED RETAIL
SUPE	R X3 FIELD	D AN	D TUR	EY B	ARRELS	
NEW	611159391	12	3"	26"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	\$539.99
NEW	611159392	12	3"	28"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	539.99
NEW	611158691	20	3"	26"	MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW	611158692	20	3"	28"	MOBL, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW	611159691	20	3"	26"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
NEW	611159692	20	3"	28"	Max-5, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611074691	20	3"	26"	MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611074692	20	3"	28"	MODB, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611117291	12	3 1/2"	26"	MOINF, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611117292	12	3 1/2"	28"	MOINF, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611117691	20	3"	26"	MOINF, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611117692	20	3"	28"	MOINF, Vent Rib, with 1 Modified Invector-Plus Choke Tube	549.99
	611123253	12	3 1/2"	24"	Matte Blued, Vent Rib, TRUGLO Sights, with 1 X-Full Extended Invector-Plus Choke Tube	459.99
	611123353	12	3"	24"	Matte Blued, Vent Rib, TRUGLO Sights, with 1 X-Full Extended Invector-Plus Choke Tube	399.99
	611123653	20	3"	24"	Matte Blued, Vent Rib, TRUGLO Sights, with 1 X-Full Extended Invector-Plus Choke Tube	399.99

DO NOT ATTEMPT THE USE OF 3 1/2" CHAMBERED BARRELS WITH 3" RECEIVERS NOR 3" CHAMBERS WITH 3 1/2" RECEIVERS. \*TO PREVENT DAMAGE TO FOREARMS, THESE 12 GAUGE

SUPER X3 RIFLED CANTILEVER BARRELS ARE DELIVERED WITH A NEW FOREARM SPECIFICALLY DESIGNED TO FIT OVER THE THICKER, RIFLED BARREL WALL.

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#### WINCHESTER REPEATING ARMS®

Customer Service Department 275 Winchester Avenue Morgan, UT 84050 (800) 945-5237 (801) 876-3440 Parts and Service 3005 Arnold Tenbrook Road Arnold, MO 63010 (800) 322-4626

## SAFETY FIRST

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#### FOR FIREARMS: WINCHESTERGUNS.COM

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### AA 20 AA BROTHERS'

With little more than a vision of becoming professional exhibition shooters, the Gould Brothers searched for shotguns that would consistently perform at the highest level. They checked out all the manufacturers and both decided Winchester® was the way to go. Now, after countless rounds of practice and over six years of performing live shows on the biggest stages, the Gould Brothers are still relying on the Winchester Super X®3 and the Super X® Pump to help them amaze crowds across the country at their one-of-a-kind live exhibition shows.

"RNT-V" "RNT-V" is a reality based show that centers around RNT Calls, today's leading manufacturer of custom duck and goose calls. The show is unique in that it gives a behind-the-scenes look at what it is to be a hardcore waterfowler, to juggle running a waterfowl-related business, film and produce an all waterfowl television program while still finding time to spend with family and friends. It is like no other show on outdoor television. Viewers get to witness first hand the total process of designing, developing, building, and testing new products then tagging along with the RNT crew as they scour the countryside chasing waterfowl from Canada to Arkansas.

RON SPOMER "WINCHESTER WORLD OF WHITETAIL" It's hard-core whitetail hunting at its finest. This adventure-hunting reality series is prime for whitetail fanatics across the country. Join host It's hard-core whitetait numbing at its mest. This auventure-numbing reality series is prime for whitetait numbing at its mest. This auventure-numbing reality series is prime for whitetait numbing at its mest. This auventure-numbing reality series is prime for whitetait number and be "on-location" across Ron Spomer as he tells all, including his strategies and tactics for taking big bucks. Viewers will also tag along the device of the series of the series is prime for whitetait number of the series of Kon spomer as ne terrs are, incruding its strategies and factics for taking big bucks. Newers will also tay along and be on-location across the the country as Ron hunts with resident experts and consults with ranch owners on how to manage for more and bigger deer, and tests the latest new products for hunting monster whitetails.



### ssion" DEADLY P

## MELISSA BACHMAN "WINCHESTER Melissa Bachman is an accomplished huntress with a unique ability to share her love for the great outdoors and all

Growing up in central Minnesota, surrounded by an avid hunting family filled with love and mentors galore, Melissa things wild with her passionate fans and viewers. pursued her academic life with the same moxie as her passion for hunting. After graduating with honors and armed with degrees in both television broadcasting and Spanish from St. Cloud State University, she trained her sights on a Now Melissa spends nearly 200 days a year in the field, hunting, producing and editing for her television show

OUR WIDEOS ARE DIFFERENT

"Winchester Deadly Passion" on The Sportsman Channel.

Take four members of the Drury family — Mark, Terry, Taylor and Matt — add a passion for hunting and sharing "DRURY OUTDOORS" the adventure of the hunt with viewers, and you have one of the most popular and innovative family-oriented outdoor programs on TV today. If you love hunting whitetails and turkeys, you'll enjoy spending time with Winchester and the whole DOD Team on the Outdoor Channel and the Pursuit Channel.

